

MEASUREMENT

Discover our test instruments and their functions





FORCE GAUGE



TEST INSTRUMENTS FROM THE EU

Maintenance and Service

The company PCE Instruments based in Meschede-Freienohl in the German Sauerland region was founded in 1999 by three engineers. With more than 120 employees and several branches around the world, the company focuses on the development, production and distribution of high-performance and innovative products from the fields of measuring instruments, control systems, weighing equipment and laboratory

PCE Instruments' wide range of products and services offers high precision and flexibility in any application as well as outstanding quality and functionality. Hereby PCE Instruments develops and manufactures test instruments mainly in its headquarter in Germany but also in various daughter companies in Spain, Poland, Romania ...









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MEASURING INSTRUMENTS

The field of measuring instruments covers a multitude of innovative portable products as well as products for fixed installation that measure electrical, mechanical, biological and chemical parameters.

DEVELOPMENT

In order to develop modified test equipment in line with customers' specifications, proficient engineers and technicians cooperate closely with the customer.

PRODUCTION

PCE Instruments manufactures industrial test instruments that help improving process analysis and opti-

CALIBRATION

Our DIN EN ISO 9001:2015 certified calibration laboratory verifies the measuring accuracy of our products. They calibrate pressure, hardness, force, material thickness, sound volume, conductivity, redox, vibration acceleration and more.





PCE-DFG X Series

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FLOW MEASUREMENT ULTRASONIC FLOW METER

PCE-TDS 200 SERIES

Flow velocity / volume flow and volume / heat quantity

The flow meter has a measuring range of ± 32 m/s. With an accuracy of ± 1.5 % f.s. for a pipe diameter of DN ≥ 50 , ± 3.5 % f.s. for a pipe diameter of DN < 50 and a reproducibility of ± 0.5 % f.s., the flow meter is a particularly precise measuring device. The installation aid graphically displays the signal quality from the flow meter. In addition, it is graphically displayed whether the sensors of the flow meter are positioned

at the correct distance from each other. To carry out flow measurement with the flow meter, the flow velocity, the volume flow and the volume are displayed after entering the pipe and medium specifications.

ISO cal option

- » measuring range: ±32 m/s
- >> reproducibility of ±0.5 % of the measured value
- >> various ultrasonic probes available
- » heat quantity measurement (only PCE-TDS 200+ series)
- data memory for 10 million measuring points (32 GB)
- individually adjustable alarm limits
- >> USB-C interface for data transfer
- optional: software and calibration certificate ISO or DAkkS



APPLICATION





TECHNICAL SPECIFICATIONS



type K -100 ... 1370 °C

type N -100 ... 1150 °C type R 0 ... 1700 °C

type S 0 ... 1500 °C

0,1 °C

type T -100 ... +400 °C

type B $\pm (0.5 \% + 3 \degree C)$

type E $\pm (0,4 \% + 1 \degree C)$

type J ±(0,4 % + 1 °C)

type K $\pm (0,4 \% + 1 \degree C)$

type N $\pm (0.4 \% + 1 \degree C)$ type R $\pm (0.5 \% + 3 \degree C)$

type S $\pm (0.5 \% + 3 \degree C)$

type T $\pm (0.4 \% + 1 \degree C)$

Flow measurement		Temperature (only PCE-TDS 200+)		
Measuring range	±32 m/s	Measuring range	type B	600 1800 °C
Resolution	0.001 m/s		type E	-100 900 °C
Accuracy DN ≥ 50 mm	±1.5 % of Rd for velocities >0.3 m/s		type J	-100 1150 °C

Resolution

Accuracy

Accuracy DN < 50 mm $\pm 3.5 \%$ of Rd for velocities >0.3 m/s Repeatability $\pm 0.5 \%$ of Rd Temperature resistance Measuring method $\pm 3.5 \%$ of Rd $\pm 3.5 \%$ of Rd $\pm 0.5 \%$ of Rd for velocities >0.3 m/s

Medium Petrol Diesel

Ethanol Sea water Methanol Oil Petroleum Crude oil Water

User defined (manual input of sound velocity from the medium)

Suitable for all liquids with an impurity of less than 5 %.

Pipe material Copper CU

Steel FE Stainless steel VA Aluminium AL

Brass ME
Cast iron CI
Iron FE
Nickel NI
Titanium TI
Zinc ZI
Acrylic AC
Polyethylene PE
Polypropylene PP
Polyvinyl chloride PVC

Nylon NY

User defined (manual input of the sound velocity of the pipe material)

Inner pipe lining No lining

Epoxy resin Rubber Mortar Polystyrene PS Polyethylene PE

Polytetrafluoroethylene PTFE Polyurethane PU

Polyurethane PU Polypropylene PP

User defined (man. Input of the longitudin Sound velocity of the inner lining of the pipe)



Subject to changewithout notice

FLOW MEASUREMENT ULTRASONIC FLOW METER

TECHNICAL SPECIFICATIONS

Further specifications Measuring parameters

PCE-TDS 200

Measuring parameters PCE-TDS 200+

Unit | linear dimension

Unit | Flow velocity Unit | Flow rate

Unit | Volume Unit | Temperature

Unit | Heat quantity

Unit | Heat output

Unit I Cost displau Date / Time

Display Units

Memory Menu languages

Operating and Storage conditions Interface

Protection class Power supply Charger

Dimensions Weight

Operating time

PCE-TDS 200 MR SENSOR

PCE-TDS 200 S SENSOR

PCE-TDS 200 SR SENSOR

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Nominal diameter Sensor Order.-no. **Dimensions** Temperature in DN * Sensor Measuring range PCE-TDS 200 L SENSOR DN 300 ... 6000 70 x 40 x 37 mm -30 ... 160 °C PCE-TDS 200 M SENSOR DN 50 ... 700 70 x 40 x 37 mm -30 ... 160 °C

flow velocity / volume flow / volume

flow velocity / volume flow / volume

m³ / I / gal / igl / mgl / cf / bal / ib / ob

m³/l/gal/igl/mgl/cf/bal/ib/ob

K / kJ / MJ / Wh / kWh / MWh / Btu /

W / kW / MW / J/h / kJ/h / MJ/h / Btu/h /

German / Chinese / Danish / English / Turkish /

French / Italian / English / Turkish / French / Italian

Italian / Japanese / Dutch / Polish / Portuguese /

Russian / Polish / Portuguese / Russian /

USB | For online measurement, reading out

memory and for recharging the battery

mm / in

m/s / ft/s

kBtu / MBtu

LCD of 2.8

Spanish

-20 ... +65 °C

approx. 10 h

255 g

165 x 85 x 32 mm

DN 50 ... 700

DN 15 ... 100

DN 15 ... 100

kBtu/h / MBtu/h

metric / Imperial

€/£/\$/TL/Zł/¥

second / minute / hour / dau

10 million values (32 GB)

10 ... 95 % H.r. non-condensing

LiPo battery / 3.7 V / 2500 mAh

USB / 5 V DC / 500 mA

Temperature / Heat output / Heat quantity

*The nominal diameter is the inside diameter of a pipe.

Note: If you order the sensor later, we need the PCE-TDS 200 device to adapt the sensor to the device.

TECHNICAL SPECIFICATIONS



Model	
PCE-TDS 200	

PCE-TDS 200 L PCE-TDS 200 M PCE-TDS 200 ML

PCE-TDS 200 MR PCE-TDS 200 S PCE-TDS 200 SL

PCE-TDS 200 SM

Model PCE-TDS 200+

PCE-TDS 200+ L

PCE-TDS 200+ M

PCE-TDS 200+ ML PCE-TDS 200+ MR PCE-TDS 200+ S PCE-TDS 200+ SL PCE-TDS 200+ SM

PCE-TDS 200+ SML

PCE-TDS 200+ SR

Accessories CAL-PCE-TDS-ISO CAL-PCE-TDS-DAkkS CAL-T2

Additional sensors PCE-TDS 200 case PCE-TDS 200 SW TF-RA330 TF-RA330-3 TF-RA330-5 TT-GEL

K-Gel

Sensors are included in the scope of delivery Standard version

PCE-TDS 200 L SENSOR for DN 300 ... 6000 PCE-TDS 200 M SENSOR for DN 50 ... 700 PCE-TDS 200 M SENSOR for DN 50 ... 700 PCE-TDS 200 L SENSOR for DN 300 ... 6000 PCE-TDS 200 MR SENSOR for DN 50 ... 700 PCE-TDS 200 S SENSOR for DN 15 ... 100 PCE-TDS 200 S SENSOR for DN 15 ... 100 PCE-TDS 200 L SENSOR for DN 300 ... 6000 PCE-TDS 200 S SENSOR for DN 15 ... 100 PCE-TDS 200 M SENSOR for DN 50 ... 700 PCE-TDS 200 S SENSOR for DN 15 ... 100 PCE-TDS 200 SML PCE-TDS 200 M SENSOR for DN 50 ... 700 PCE-TDS 200 L SENSOR for DN 300 ... 6000 PCE-TDS 200 SR PCE-TDS 200 SR SENSOR for DN 15 ... 100

Sensors included in the scope of delivery Version with temperature sensors

PCE-TDS 200 L SENSOR for DN 300 ... 6000 PCE-TDS 200 M SENSOR for DN 50 ... 700 PCE-TDS 200 M SENSOR for DN 50 ... 700 PCE-TDS 200 L SENSOR for DN 300 ... 6000 PCE-TDS 200 MR SENSOR for DN 50 ... 700 PCE-TDS 200 S SENSOR for DN 15 ... 100 PCE-TDS 200 S SENSOR for DN 15 ... 100 PCE-TDS 200 L SENSOR for DN 300 ... 6000 PCE-TDS 200 S SENSOR for DN 15 ... 100 PCE-TDS 200 M SENSOR for DN 50 ... 700 PCE-TDS 200 S SENSOR for DN 15 ... 100 PCE-TDS 200 M SENSOR for DN 50 ... 700 PCE-TDS 200 L SENSOR for DN 300 ... 6000 PCE-TDS 200 SR SENSOR for DN 15 ... 100

ISO Calibration Certificate DAkkS Calibration Certificate Calibration certificate for 2-channel thermometer

see table above spare transport case software Temperature Contact Sensor Typ T, 1 m Temperature Contact Sensor Typ T, 3 m Temperature Contact Sensor Typ, 5 m Ultrasonic Contact Gel, 100 ml High Temperature Coupling Gel, 100 ml

Deliveru Scope

1x Ultrasonic flow meter PCE-TDS 200 1x Flow sensors (depending on model)

2 x Temperature sensor TF-RA330 (only PCE-TDS 200+)

2 x Connection cable 5 m

2 x detachable cable ties 1x power supply unit

1x USB-C cable

1 x ultrasonic contact gel 1x PCE measuring tape

1 x plastic case

1x instruction manual





Subject to changewithout notice

280 x 60 x 40 mm

45 x 30 x 30 mm

198 x 45 x 25 mm

-30 ... 160 °C

-30 ... 160 °C

-30 ... 160 °C

Rail

no

no

yes

no

yes



PCE-VDL 16I

For the parameters temperature, relative humidity, air pressure, light and vibration

The mechanical engineering data logger PCE-VDL 16I from PCE Instruments measures and records the relevant parameters temperature, relative humidity, air pressure, light as well as 3-axis acceleration by means of a vibration sensor. This makes the data logger the ideal tool for monitoring machine vibration and at the same time measuring and recording important environmental conditions of the equipment.

Depending on the sampling rate, the data logger can record for several days. The recorded readings are saved to the internal 32 GB SD card and can be transferred to other media for evaluation where required.

ISO cal option

- 3-axis acceleration up to 800 Hz
- measures temperature, humidity, air pressure and light
- 32 GB SD memory card
- **»** compact design: 86.8 x 44.1 x 22.2 mm
- country of origin Germany



APPLICATION





TECHNICAL SPECIFICATIONS

Made ___

Parameter

Temperature measuring range $-20 \dots +65 \, ^{\circ}\text{C}$ Accuracy $\pm 0.2 \, ^{\circ}\text{C}$ Sampling rate $1 \, \text{s} \dots 1800 \, \text{s}$

Relative humidity measuring range 0 ... 100 % RH
Accuracy ±1.8 % RH
Sampling rate 1 s ... 1800 s

Air pressure measuring range 10 ... 2000 mbar

Accuracy ±2 mbar

(within range 750 ... 1100 mbar) otherwise ±4 m bar

Sampling rate 1 s ... 1800 s

Light measuring range 0.045 ... 188,000 lux

Sampling rate 1 s 1800 s

3-axis acceleration measuring range ±16 g

Accuracy $\pm 0.24 \, \mathrm{g}$

Sampling rate 800 Hz 1 Hz

General technical data of the mini data logger PCE-VDL 16I

Memory capacity 2.5 readings per measurement, 3.2 billion readings with

included 32 GB memory card

Keys start / stop of a measurement; data logger on / off

LED Log: operating status
Alarm: alarm indicator

Charge: charging status USB: status of PC connection

Power supply integrated rechargeable Li-Ion battery 3.7 V / 500 mAh

The meter is charged via the USB interface.

Integrated sensors 3-axis acceleration

Interface L

PC software free setup and evaluation software (Windows XP / Vista / 7 / 8 /

10 32 bit / 64 bit) to record and evaluate data

Operating conditions temperature -20 ... +65 °C

Storage conditions temperature +5 ... +45 °C (ideal storage conditions for battery)

10 ... 95 % RH, non-condensing

Standards complies with EU regulation RoHS/WEEE

 Weight
 approx. 60 g

 Dimensions (L x W x H)
 87 x 44 x 23 mm

Optional accessories:

Mounting plate Order code PCE-VDL MNT





Subject to changewithout notice





PCE-VDL 24I

3-axis acceleration up to 1600 Hz

The acceleration sensor of this 3-axis data logger has a sampling rate of 1600 Hz. The sensor mesures the current acceleration (3 axes), for instance in case of a shock or vibration. The measurements are made in pre-set (selectable) time intervals. The data measured with the internal 3-axis acceleration sensor are saved to a 32 GB memory card. This makes the data logger perfectly suitable to determine the acce-

leration for the purposes of fault diagnostics / stress test of components, machine monitoring, shock measurements and preventive maintenance in general.

ISO cal option

- 3-axis acceleration up to 1600 Hz
- 32 GB SD memory card
- **»** compact design: 86.8 x 44.1 x 22.2 mm
- country of origin Germany



APPLICATION





TECHNICAL SPECIFICATIONS

 Ma_{in}^{de}

Parameter 3-axis acceleration

LED

 $\begin{array}{ll} \text{Measurement range} & \pm 16 \text{ g} \\ \text{Accuracy} & \pm 0.24 \text{ g} \\ \text{Sampling rate} & 1600 \text{ Hz} \dots 1 \text{ Hz} \end{array}$

General technical data of the 3-axis acceleration sensor

Memory capacity 2.5 readings per measurement, 3.2 billion readings with

included 32 GB microSD memory card

Keys start / stop of a measurement; data logger on / off

Log: operating status Alarm: alarm indicator Charge: charging status

USB: status of PC connection

Power supply integrated rechargeable Li-Ion battery 3.7 V / 500 mAh

The meter is charged via the USB interface.

Integrated sensors 3-axis acceleration

Interface USB

PC software setup and evaluation software included

10 32 bit / 64 bit) to record and evaluate data

Operating conditions temperature -20 ... +65 °C Storage conditions temperature +5 ... +45 °C

femperature +5 ... +45 °C (ideal storage conditions for battery)

10 ... 95 % RH, non-condensing

Standards complies with EU regulation RoHS/WEEE

Weight approx. 60 g
Dimensions (L x W x H) 87 x 44 x 23 mm

Optional accessories:

Mounting plate Order code PCE-VDL MNT





Subject to changewithout notice





PCE-VT 3700 / PCE-VT 3700S

Handy entry-level device for vibration monitoring of machines and systems

The vibration meter is ideal for maintenance workers to guickly check vibrating parts, machines and systems. This vibration meter shows the vibration acceleration, vibration velocity and vibration displacement directly on the display. You can use the device to guickly and reliably detect machine imbalances which can lead to, for example, bearing damage. The vibration meter is equipped with a mode that

allows a measurement according to ISO 10816-3 to be carried out. The vibration meter analyzes the measured values and automatically shows a good / bad evaluation on the display. The vibration meter is supplied with a sensor on a spiral cable, magnet adapter, service bag and batteries. The ISO factory certificate completes the scope of

ISO cal option

- automatic ISO 10816-3 evaluation
- easy to handle
- for mobile vibration measurement
- coloured graphic display
- peak-hold function



APPLICATION





TECHNICAL SPECIFICATIONS

Measuring range Acceleration Optional accessories: 0.0 ... 399.9 m/s² Resolution 0.1 m/s²

0.1 mm/s

10 Hz ... 1 kHz

±2 %

±2 % Accuracy @ 160 Hz 10 Hz ... 1 kHz Frequency range 10 Hz ... 10 kHz

Measuring range Velocity 0.00 ... 399.9 mm/s

Resolution Accuracy @ 160 Hz Frequency range

Displacement Measuring range

0.000 ... 3.9 mm Resolution 1 µm

Accuracy @ 160 Hz ±2 %

10 Hz ... 200 Hz Frequency range

RMS, Peak, Peak-Peak Measurement parameters Crest factor

switchable metric / imperial Units

3.5" LC display Display Menu languages English, German, French

> Spanish, Italian, Dutch Portuguese, Turkish, Polish Russian, Chinese, Japanese

Power supply 3 x 1.5 V AA batteries

Operating and storage conditions -20 ... +65 °C / -4 ... 149 °F; 10 ... 95 % r.H. 150 x 80 x 38 mm / 5.9 x 3.1 x 1.5" Dimensions

170 g / 6 oz

Sensor PCE-VT 3700 Sensor with spiral cable PCE-VT 3xxx SENSOR

Magnet adapter PCE-VT VMH Sensor PCE-VT 3700S Sensor with spiral cable PCE-VT 3xxx SENSOR

M5

16 x 36 mm / 0.6 x 1.4"

Magnet adapter PCE-VT VMH Needle sensor PCE-VT NP Handgrip PCE-VT 3xxx HANDLE

Technical data vibration sensor

Resonance frequency 30 kHz ≤5 % Transverse sensitivity **Destruction limit** 5000 g (peak)

-20 ... +80 °C / -4 ... 176 °F; max. 95 % r.H. Operating and storage temperature Stainless steel

Housing material Mounting thread Dimensions

Weight

Weight (without cable)

35 g / 1.2 oz

PCE-VT NP PCE-VT VMH PCE-VT 3700 CASE CAL-PCE-VT 3700 PCE-VT 3xxx SENSOR

Further models:

PCE-VT 3750 PCE-VT 3750S incl. sensor, magnetic adapter, headset incl. needle sensor with handgrip, headset

Needle sensor for vibration meter

ISO-calibration for vibration meter

Case with rigid foam insert

Magnet adapter

Replacement sensor



PCE-VT 3700

PCE-VT 3700S



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PCE-VT 3800 / PCE-VT 3800S

Vibration analyzer with external sensor / data logger function

The vibration analyzer is the ideal companion for checking vibrating parts, machines and plant. With the external vibration sensor of the vibration meter, the vibration displacement up to 3.9 mm, the vibration velocity up to 399.9 mm/s and the vibration acceleration up to 399.9 m/s² can be determined. RMS, peak, peak-to-peak and crest factor are available as measurement parameters on the vibration

meter. Another function of the vibration measuring device is the automatic evaluation according to ISO 10816-3. Accordingly, the vibration meter can determine the current vibration state of a machine via a good/bad evaluation. This means that the vibration meter is used, for example, for repair and maintenance work on machines.

ISO cal option

- » data logger function
- automatic ISO 10816-3 evaluation
- measuring range up to 399.9 m/s² / 15744 in/s²
- hand-held device for mobile vibration measurement
- rechargeable battery
- 2.48" LC display



APPLICATION



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TECHNICAL SPECIFICATIONS

Measuring range Acceleration

0.0 ... 399.9 m/s² / 0.0 - 15744 in/s²

Resolution $0.1 \,\mathrm{m/s^2} / 3.94 \,\mathrm{in/s^2}$

Accuracy @ 160 Hz ±2 %

Frequency range 10 Hz ... 10 kHz 1 kHz ... 10 kHz

Measuring range Velocity

0.00 ... 399.9 mm/s / 0.00 - 15.74 in/s

0.1 mm/s / 0.0039 in/s Resolution

Accuracy @ 160 Hz ±2 %

10 Hz ... 1 kHz Frequency range

Displacement Measuring range

0.000 ... 3.9 mm / 0.000 - 0.154 in

Resolution 1 μm / 39.4 μin Accuracy @ 160 Hz ±2 %

10 Hz ... 200 Hz Frequency range

RMS, Peak, Peak-Peak Measurement parameters

Crest factor

99 folders with 50 measured values each Manual memory

Various start/stop triggers Data logger

> Measurement interval between 1 s ... 12 h 50 memory locations with 43.200 measured

values each

Units can be switched to metric / imperial

Display 2.8" LC display

Menu languages English, German, French

> Spanish, Italian, Dutch Portuguese, Turkish, Polish Russian, Chinese, Japanese

internal: LiPo battery (3.7 V, 2.500 mAh) Power supply

external: USB 5 VDC, 500 mA

Operating time approx. 15 ... 20 h

(depending on display brightness)

Operating and storage conditions

temperature: -20 ... +65 °C / -4 ... 149 °F

humidity: 10% RH ... 95% RH,

non-condensing

Protection Class

Dimensions 165 x 85 x 32 mm / 6.5 x 3.3 x 1.3"

Weight 239 g / 8.4 oz

Technical Data Vibration Sensor

Resonance frequency 24 kHz Transverse sensitivity ≤5 % 5000 g (peak) **Destruction limit**

Operating and storage

temperature

-55 °C ... +150 °C / -67 °F ... 302 °F

Housing material stainless steel Mounting thread 14 - 28"

Ø 17 x 46 mm / 0.67 x 1.8" Dimensions Weight (without cable)

52 g / 1.8 oz

Sensor PCE-VT 3800 Sensor with spiral cable PCE-VT 3xxx SENSOR

Magnet adapter PCE-VT VMH Sensor with spiral cable

PCE-VT 3xxx SENSOR Needle sensor PCE-VT NP

Handle PCE-VT 3xxx HANDLE Optional

accessories:

Sensor PCE-VT 3800S

PCE-VT NP Needle sensor PCE-VT VMH Magnet adapter CAL-PCE-VT 3xxx ISO Calibration Certificate PCE-VT 3xxx SENSOR Replacement vibration sensor

Further models:

PCE-VT 3850 incl. sensor, magnetic adapter,

headset

PCE-VT 3850S incl. needle sensor with handgrip,

headset



PCE-VT 3800

PCE-VT 3800S





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VIBRATION MEASUREMENT VIBRATION ANALYZER

PCE-VT 3900 / PCE-VT 3900S

Vibration analyzer with internal memory / route measurement

The vibration analyzer is an ideal measuring device for fast and precise checking of vibrating parts, machines and systems. This vibration meter uses the external vibration sensor to determine the vibration displacement (measuring range 0.000 ... 3.9 mm), the vibration velocity (measuring range 0.00 ... 399.9 mm/s) and the vibration acceleration (measuring range 0.0 ... 399.9 m/s²). Various measurement parameters are available for the vibration meter, such as RMS. peak, peak-peak and crest factor. The vibration meter is equipped with a mode that allows a measurement to be automatically evaluated according to the limit values of ISO 10816-3.

ISO cal option

- for mobile vibration measurement
- measuring range up to 399.9 m/s² / 15744 in/s²
- FFT analysis
- route measurement
- manual measured value memory
- automatic ISO 10816-3 evaluation
- internal memory
- 2.48" LC display



APPLICATION



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TECHNICAL SPECIFICATIONS

Measuring range

Resolution Accuracy @ 160 Hz

Frequency range

Measuring range

Resolution Accuracy @ 160 Hz Frequency range

Measuring range

FFT acceleration FFT velocity

Accuracy @ 160 Hz Number of FFT lines Route measurement

Measuring range

Resolution Accuracy @ 160 Hz Frequency range

Measurement parameters

Manual memory

Data logger

Units Display Menu languages

Power supply

Operating time Operating / storage conditions

Dimensions Weight

Acceleration

0.0 ... 399.9 m/s² / 0.0 - 15744 in/s² $0.1 \,\mathrm{m/s^2} / 3.94 \,\mathrm{in/s^2}$

±2 %

10 Hz ... 10 kHz 1 kHz ... 10 kHz

Velocity

0.00 ... 399.9 mm/s / 0.00 - 15.74 in/s 0.1 mm/s / 0.0039 in/s

±2 % 10 Hz ... 1 kHz

Rotational Speed

600 ... 50000 RPM

10 Hz ... 8 kHz 10 Hz... 1 kHz ±2 % 2048

100 routes each with 100 machines each with 100 measuring points with 1000 measured values each

Displacement

0.000 ... 3.9 mm / 0.000 - 0.154 in 1 μm / 39.4 μin

±2 % 10 Hz ... 200 Hz

RMS, Peak, Peak-Peak

Crest factor

99 folders with 50 measured values each

> Various start/stop triggers Measurement interval between 1 s ... 12 h

50 memory locations with 43.200 measured values each

can be switched to metric / imperial 2.48" LC display

English, German, French, Spanish, Italian, Dutch, Portuguese, Turkish, Polish, Russian, Chinese, Japanese

internal: LiPo battery (3.7 V, 2500 mAh) external: USB 5 VDC, 500 mA

ca. 15 ... 20 h (depending on display brightness) temperature: -20 ... +65 °C / -4 ... 149 °F

humidity: 10% RH ... 95% RH, non-condensing

165 x 85 x 32 mm / 6.5 x 3.3 x 1.3"

239 g / 8.4 oz

Sensor PCE-VT 3900

Sensor with spiral cable PCE-VT 3xxx SENSOR

Magnet adapter PCE-VT VMH Sensor PCE-VT 3900S

Sensor with spiral cable PCE-VT 3xxx SENSOR Needle sensor PCE-VT NP Handle PCE-VT 3xxx HANDLE

Technical Data Vibration Sensor

Resonance frequency 24 kHz Transverse sensitivity ≤ 5 % Destruction limit 5000 g (peak) Operating and storage

temperature -55 °C ... +150 °C /

-67 °F ... 302 °F Housing material stainless steel **¼** - 28" Mounting thread

Ø 17 x 46 mm / 0.67 x 1.8" Dimensions Weight (without cable)

52 g / 1.8 oz

Optional accessories:

PCE-VT NP Needle sensor PCE-VT VMH CAL-PCE-VT 3xxx PCE-VT 3xxx SENSOR

Magnet adapter ISO Calibration Certificate replacement vibration sensor

Further models:

PCE-VT 3950 PCE-VT 3950S incl. sensor, magnetic adapter, headset incl. needle sensor with handgrip,

headset



PCE-VT 3900



PCE-VT 3900S



Subject to changewithout notice





PCE-VM 20

Vibration meter for vibration measurement on machines

Rotating components in machines generally cause machine vibrations which can go over to the entire machine via mechanically coupled components. This creates a mixture of vibration with different frequencies. This machine vibration can have different effects some of which may be desired (e.g., in conveyors or vibrating sieves) - however, in most cases they are undesirable and cause poor manufacturing qualities and increased wear of the machine. Increased wear and tear due to machine vibrations leads to reduced running times, higher failure rates and higher maintenance expenditure, i. e. to avoidable costs as a whole.

ISO cal option

- real-time FFT analysis
- robust housing
- many vibration parameters
- integrated rechargeable LiPo battery
- direct evaluation of machine vibration in compliance with DIN ISO 10816





APPLICATION





TECHNICAL SPECIFICATIONS



Vibration acceleration 0 ... 200 m/s2, RMS and Peak-Peak Vibration velocitu 0 ... 200 mm/s, RMS

Vibration displacement 0 ... 2000 μm, Peak-Peak

±5 % Accuracy vibration

Operating modes vibration, temperature, revolutions Representable measured variables Frequency Vibration acceleration

> vibration velocity vibration FFT spectrum

Units metric, imperial

mm/s², mm/s, µm RPM und Hz

Interface USB 2.0

Memory 4 GB micro SD card

up to 8 h continuous operation Battery life

lithium polymer Battery type

128 x 160 pixel colour LCD Display

Environmental conditions -10 ... +55 °C ≤80 % RH non-condensing

Dimensions 132 x 70 x 33 mm / 5.2 x 2.8 x 1.3 in (L x W x D)

Weight approx. 150 g

Handset: must not be exposed to strong vibration, magnetic fields, corrosive media or dust

Technical data of the vibration sensor

100 mV/g Sensitivity 0.5 ... 15000 Hz Frequency response (± 3 dB) 2.0 ... 10000 Hz Frequency response (± 10 %) Dynamic range ±50 g, peak Power supply (IEPE) 18 ... 30 V DC Constant current source 2 ... 10 mA Spectral noise at 10 Hz 14 μg / √Hz Spectral noise at 100 Hz 2.3 µg / √Hz Spectral noise at 1000 Hz 2 μg / √Hz Output impedance <100 Ω Bias voltage 10 ... 14 V DC Housing insulation >100 MΩ

Environmental conditions -50 ... 121 °C / -58 ... 249.8 °F

Maximum impact protection 5000 g, peak Resonant frequency 23,000 Hz Housing material 316L stainless steel 2-pin MIL-C-5015 Connection IP 68 Protection class

Weight 90g/<1lb



Subject to changewithout notice

VIBRATION MEASUREMENT VIBRATION ANALYZER

PCE-VM 22

Vibration analyzer with 4 GB data memory / Measuring range 0 ... 200 mm/s²

The vibration analyzer has a measuring range of 0 ... 200 m/s² for acceleration. In addition to acceleration, the vibration meter can also measure speed, displacement, frequency and an ISO 18016-3 measurement. During the vibration measurement, an FFT view is simultaneously displayed on the vibration meter. By pressing a button, it is possible to switch from the FFT analysis to the actual wave view of the

vibration. This makes it possible to analyse and evaluate a vibration even better with the vibration meter. The magnetic holder of the vibration sensor of the vibration meter is designed in such a way that it can be attached to curvatures with a minimum radius of 20 mm / 0.78".

ISO cal option

- >> measuring range 0 ... 200 m/s²
- infrared temperature measurement
- 4 GB data storage
- 8 hours of battery life
- optionally with ISO calibration certificate
- FFT analysis and wave view of the vibration



APPLICATION



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TECHNICAL SPECIFICATIONS

Frequency

Measuring range 1... 10.000 Hz Resolution 0.1 Hz ±5 % Accuracy

Acceleration

Measuring range 0 ... 200 m/s² Resolution 0.01 m/s² ±5 % Accuracy

Speed

Measuring range 0 ... 200 mm/s Resolution 0.01 mm/s Accuracy ±5 % Displacement

Measuring range 0 ... 2000 μm Resolution 0.01 µm Accuracy ±5 %

Infrared temperature measurement

-70 ... 380 °C / -94 ... 716 °F Measuring range

Resolution 0.1 °C / °F Accuracy ±0.5% at

(0...+60°C), (32 ... 140 °F)±1 % at (-40 ... 0, 60 ... 120 °C), (-40 ... 32, 140 ... 248 °F) ±2 % at (-70 ... -40, 120 ... 180 °C), (-94 ... -40, 248 ... 356 °F)

±4 % at

RPM, Hz

(180 ... +380 °C), (356 ... 716 °F)

Emissivity 1 fixed

Tachometer

Units

10 ... 200,000 RPM Measuring range

0.1 RPM Resolution

±0.1 % and ±1 RPM Accuracy

Further specifications for the handheld device

400, 800, 1600 lines FFT spectrum resolution

Dunamic range 106 dB A/D converter resolution 24 bit Storage space 4 GB

Display 128 x 160 pixels Interfaces Micro USB interface Power supply battery 3.7 V, 1000 mAh battery

Battery life ca. 8 hours Power supply for power pack 5 V DC, 1 A

0 ... 50 °C / 32 ... 122 °F, <85% RH, non-condensing Operating conditions Storage conditions -20 ... 60 °C / -4 ... 140 °F, <85% RH, non-condensing

Dimensions 132 x 70 x 33 mm / 5.2 x 2.7 x 1.3"

Weight 150 g / 5.3 oz

Vibration sensor specifications

Sensitivity 100 mV/g Cable length

approx. 1.5 m / 4.9 ft 2 pin MIL-DTL-5015 Connection 316L stainless steel Case material

Ø 25 x 53 mm / Ø 0.98 x 2.08" Dimensions Weight 86 g / 3.0 oz

Magnetic holder specifications

Diameter 30 mm / 1.18" Magnetic force 20 kg / 44 lbs 1/4"-28 UNF female Connection thread Smallest radius 20 mm / 0.78"

Infrared and RPM sensor specifications

Cable length ca. 1.2 m / 3.9 ft Dimensions Ø 16 x 83 mm / Ø 0.63 x 3.26"

Weight 75 g / 2.6 oz



Subject to changewithout notice





PCE-VM 400B

Measurement of Acceleration, Velocity, Displacement, and Rotational Speed

The vibration analyzer is a technologically advanced instrument for the precise measurement and evaluation of vibrations in industrial applications. It enables the simultaneous measurement of vibrations on shafts and bearings across four independent channels. Equipped with high-quality piezoelectric acceleration sensors, even the smallest vibrations can be accurately captured. The vibration analyzer has various measurement functions, including acceleration, velocity, displacement, and rotational speed, to cover a wide range of applications. It also offers the capability of balancing with up to 8 correction planes to counterbalance imbalances in rotating machinery. Additionally, the vibration analyzer allows for route measurement, specifically for recurring measurements at identical measuring points.

ISO cal option

- 3 4 channels for measuring and evaluating vibrations
- measurement on shafts and bearings
- reliable piezoelectric acceleration sensors
- wide frequency range: 1 ... 25000 Hz
- acceleration measurement range: 0.001 ... 200 m/s²
- velocity measurement range: 0.001 ... 200 mm/s
- **>>** balancing - up to 8 correction planes
- evaluation according to ISO 10816



APPLICATION





TECHNICAL SPECIFICATIONS



Acceleration

Measurement Range +0.001 m/s2 ... +200 m/s2 Resolution $0.001 \, \text{m/s}^2$

Accuracy ±5%

Velocity Measurement Range +0.001 mm/s ... +200 mm/s

Resolution 0.001 mm/s ±5% Accuracy

Displacement

Measurement Range $+0.001\,\mu m$... $+2000\,\mu m$

Resolution 0.001 µm Accuracy ±5%

Optical Rotational Speed

Measurement Range +10 rpm ... +200000 rpm

Resolution 1 rpm Accuracy ± 5 %

General Technical Data

Number of Measurement Channels

1... 25000 Hz Frequency VGA Color Display Display Type 3.5 inches Display Size Storage Capacity 4 GB

Data Interface USB Battery Capacity 3200 mAh Battery Voltage 3.6 V Battery Type Lithium-Ion Battery

Operating Time 8 hours Selectable Auto Power Off 30 ... 99999 s

Menu Language

Russian, French, Chinese, Indonesian

Protection Class (Device)

Storage Conditions

Battery, Power Adapter Power Supply 460 g / 1.0 lb Weight Device Weight with Accessories 2800 g / 6.1 lb 2800 g / 6.1 lb

Device Weight with Accessories and Packaging 220 x 100 x 42 mm / 8.6 x 3.9 x 1.6 in Dimensions (L x W x H) Additional Dimensions **Operating Conditions**

Sensor Cable Length: 140 cm -10 ... 50 °C , 90 % r.H -10 ... 50 °C , 90 % r.H

IP20

German, English, Spanish, Polish,



Subject to changewithout notice





PCE-BTM 2000A

To measure the tension of V-belts or drive belts

The PCE-BTM 2000 is a measuring instrument to determine the tension of V-belts or drive belts. Belt tension can only be measured when the belt is not in operation. A small impulse with the help of a beater is enough to make the belt vibrate. With a measuring probe and a sensor beam, the generated vibration frequency is determined. The belt tension is calculated on the basis of the measuring data of

the natural frequency as well as the belt mass and the length of the free belt span. It is not necessary to enter the belt mass and the belt length. The maximum service life of V-belts or drive belts can only be achieved with ideal tension.

ISO cal option

- measures vibration frequency of the belt
- intuitive operation
- » calculation of belt tension (trum force)
- displays belt tension in N
- » 6 menu languages
- » memory for 750 readings
- sensor with gooseneck
- » belt length and belt mass can be entered



APPLICATION





TECHNICAL SPECIFICATIONS

Made in

Measurement range Accuracy 10 ... 900 Hz

±(1 % of Rd + 4 digits)

±1 Hz

Repeatability
Resolution

<100 Hz: 0.1 Hz

>100 Hz: 1 Hz

Sensor length

16 cm / 6,2 in

Belt length Belt mass max. 9.999 m max. 9.999 kg/m

Memory

750 readings

15 folders, 50 measuring points/folder

Menu languages

English, German, Spanish, French, Italian, Dutch

Power supply Operating conditions

3 x 1.5 V AA battery 0 ... 50 °C; max. 95 % RH -20 ... 65 °C; max. 95 % RH

Storage conditions Dimensions

150 x 80 x 38 mm

Weight

approx. 200 g incl. batteries

Further Model:

PCE-BTM 2000L

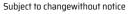
Sensor length 25 cm / 9,8 in











RPM MEASUREMENT STROBOSCOPE

PCE-LES 103

LED tachometer with a range of 60 ... 300.000 flashes

The LED stroboscope PCE-LES 103 combines LED technology with intelligent and compact electronics for precise control of the flash frequency. The mobile handheld stroboscope is particularly suitable for non-contact measurement and visualisation of movements on machines and systems. The frequency of the PCE-LES 103 can be continuously adjusted between 1 and 5000 Hz (60 - 300,000 flashes

per minute). The high-power LEDs used ensure a particularly long service life of the light sources. At 6,000 flashes per minute and a distance of 30 cm, the stroboscope achieves an illuminance of 2,900 lux. A long operating time is achieved by the large Li-ion battery.

ISO cal option

- brightness: 3 High Power LEDs
- flash frequency up to 300.000 FPM
- 3 6160 lux at 30 cm / 1000 Hz
- adjustable flash duration and phase shift
- » phase shift: -360° to +360°
- » automatic shutdown



APPLICATION





TECHNICAL SPECIFICATIONS

Made ==

Display Type TFT Color Display
Display Size 2.8 inches
Operating Time 4.5 hours

Additional Information at flash frequency 100 Hz, 1%, display brightness 70%

Adjustable Auto Shutdown 2 ... 10 min.

Auto Shutdown Deactivatable Yes

Brightness 11730 lux @ 20cm @ 1000Hz 1% 6160 lux @ 30cm @ 1000Hz 1%

2650 lux @ 50cm @ 1000Hz 1%

Light Color 6500 K
Phase Shift -360 ... 360 °

Pulse Width 0.01 ... 1% of pulse duration

Resolution: 0.01% 0.01 ° ... 3.60 ° of 360 ° Resolution: 0.01 °

Menu Language German, English, Spanish, French, Italian, Dutch, Turkish, Polish, Russian,

Chinese

German, English

Protection Class (Device) IP52
Power Supply 5V DC, 2A
Weight 284 g

Dimensions (L x W x H) 165 x 90 x 35 mm / 6,4 x 3,5 x 1,3 in Operating Conditions -20 ... 60 °C, 35 ... 85% r.H -20 ... 60 °C, 35 ... 85% r.H

Frequency

Measurement Range +60 FPM ... +9999.99 FPM

Resolution 0.01 FPM Accuracy 0.001%

Instruction Manual Languages

Frequency

Measurement Range +10000 FPM ... +300000 FPM

Resolution 0.1 FPM Accuracy 0.001%

Frequency

Measurement Range +1 Hz ... +5000 Hz

Resolution 0.01 Hz Accuracy 0.001%

Batteries and Accumulators

Type Lithium-Ion Battery

Lithium Info Lithium in the product (built-in or included)

Capacity 2200 mAh Voltage 7.4 V

System Secondary: Rechargeable Battery / Accumulator

Number

Further Models:

PCE-LES 103UV-365 3 high power UVA LEDs UVA light 365 ... 370 nm

PCE-LES 103UV-385 3 high power UVA LEDs

UVA light 380 ... 390 nm





Subject to changewithout notice



PCE-COM 20

With wide measuring range of up to 112 % IACS or 65 MS/m

The conductivity tester for measuring the electrical conductivity of non-ferrous metals such as aluminium or copper belongs to the group of NDT devices. The conductivity tester is used in non-destructive material testing. By means of the eddy current measuring principle which has proven for this application, the electrical conductivity of metallic materials can be determined quickly and precisely. With its

operating frequency of 60 kHz, the conductivity tester has a wide measuring range of 0.51 ... 112 % IACS and reaches an accuracy of +/-0.5 % at 20 °C, with a resolution of up to 0.01 % IACS.

ISO cal option

- user-friendly hand-held meter
- memory for up to 500 groups of measurements
- durable internal rechargeable battery
- lift-off and temperature compensation
- adjustable backlight
- for mobile use
- automatic calibration
- operating frequency of 60 kHz
- incl. 3 calibration plates (titanium 1.03 % IACS, bronze 8.11 % IACS and copper 100 % IACS)





APPLICATION





TECHNICAL SPECIFICATIONS

Operating frequency Conductivity measuring range

Conductivity resolution

Conductivity accuracy

Lift-off effect Temperature measuring range Temperature accuracy Automatic compensation

Operating conditions Displau Menu languages Power supply Probe Memory Data interface Dimensions Weight

Optional accessories:

Calibration standard titanium Calibration standard brass Calibration standard magnesium Calibration standard magnesium Calibration standard copper Calibration standard copper Calibration standard copper Calibration standard bronze Calibration standard bronze Calibration standard bronze Calibration standard aluminium Calibration standard aluminium Calibration standard aluminium Calibration standard aluminium

60 kHz. sine wave 0.51 % IACS ... 112 % IACS 0.3 MS/m ... 65 MS/m resistance 0.015388 ... 3.33333 Ω•mm²/m 0.01 % IACS (at <51 % IACS) 0.1 % IACS (at 51 % IACS ... 112 % IACS) ±0.5 % at +20 °C / 68 °F ±1 % at 0 ... +40 °C / 32 ... 104 °F probe compensation 0.5 mm 0 ... +50 °C / 32 ... 122 °F ±0.5 °C Automatic adjustment of conductivity result to the value at 20 °C / 68 °F 0 ... 50 °C / 32 ... 122 °F, 0 ... 95 % RH LCD with backlight English, German, Chinese (simplified) internal rechargeable battery \emptyset 14 mm / \approx 0.55 in up to 500 groups of measurement values 220 x 95 x 35 mm / 8.66 x 3.74 x 1.38 in 415 g / 1 lb (with probe)

1.02 % IACS Order code PCE-COM 20-CP1 21.02 % IACS Order code PCE-COM 20-CP9 11.88 % IACS Order code PCE-COM 20-CP11 31.88 % IACS Order code PCE-COM 20-CP3 87.24 % IACS Order code PCE-COM 20-CP10 60.69 % IACS Order code PCE-COM 20-CP8 101.03 % IACS Order code PCE-COM 20-CP13 8.47 % IACS Order code PCE-COM 20-CP12 10.55 % IACS Order code PCE-COM 20-CP5 15.24 % IACS Order code PCE-COM 20-CP2 15.29 % IACS Order code PCE-COM 20-CP7 32.07 % IACS Order code PCE-COM 20-CP6 57.41 % IACS Order code PCE-COM 20-CP4 41.21 % IACS Order code PCE-COM 20-CP14

www.pce-instruments.com



Subject to changewithout notice



GAUSS METER ELECTROMAGNETIC FIELD GAUGE

PCE-MFM 2400 SERIES

Tesla and Gauss measurement for static magnetic fields

With a measuring range up to 2,400 mT, the electromagnetic field meter covers a wide range of measuring tasks. The electromagnetic field meter has an accuracy of 1 % which makes it a very precise meter. The electromagnetic field meter can be used, for instance, to test relays and permanent magnets for existing magnetic fields. It is therefore often used in production processes or in quality control.

With the backlight of the electromagnetic field meter, the measured values are always easy to read even under poor lighting conditions.

ISO cal option

- » very precise measurement technology
- >> measuring range up to 24,000 G and 2,400 mT
- >> transversal and axial sensor
- » measures static magnetic fields
- » automatic shutdown



APPLICATION





TECHNICAL SPECIFICATIONS

Measuring range

200... 2,400 mT 0 ... 2,000 G 2,000 ... 24,000 G

0... 200 mT

Accuracy ±1 % of Rd

Resolution 0.01 mT 0.1 g

Measuring direction Transversal
Magnetic field Static (DC)
Unit mT, G

Power supply 1 x 9 V block battery

Automatic shutdown Automatic shutdown after 5 minutes in idle status

Modes Hold mode, measurement mode
Display Backlight, digital 4-digit display
Operating temperature 32 ... 122 °F, / 0 ... 50 °C
Storage temperature -4 ... 122 °F / 20 ... 50 °C

Dimensions 185 x 97 x 40 mm / 7.28 x 3.82 x 1.57 in

Weight 0.68 lb, 310 g

Further Models:

PCE-MFM 2400

Sensor Hall sensor transversal, cable length approx. 3.28 ft., 1 m

PCE-MFM 2400+

Sensor Axial Hall sensor, cable length approx. 6.56 ft., 2 m





Subject to changewithout notice

 $Made_{in}$



THICKNESS MEASUREMENT COATING THICKNESS GAUGE

PCE-CT 80 SERIES

Paint layer thickness gauge for Fe and NFe

The paint layer thickness gauge PCE-CT 80 is a measuring device for the non-destructive measurement of coatings (lacquers, paints, plastics ...) on steel / iron and non-ferrous metals. Thanks to the externally connected sensor on the PCE-CT 80 paint coating thickness gauge, even difficult-to-reach measuring locations can be easily reached. The menu navigation of the paint thickness gauge allows easy adjust-

ment and setting to new parameters and makes this handy paint coating thickness gauge an indispensable tool for control measurements in production, workshop and quality assurance.

ISO cal option

» for many materials such as iron, steel, aluminium, copper, brass and stainless steel

- measurements cannot be influenced by vibrations
- » practical V-groove on the measuring heads
- internal data memory
- warning for measurements exceeding the measuring range
- » wear-resistant, spring-mounted measuring head for precise measurement results
- all PCE-CT 80 HP models feature a particularly high accuracy



APPLICATION





TECHNICAL SPECIFICATIONS

Made ___

Measurement range Fe: $0 \dots 5000 \ \mu \text{m} / 0 \dots 196.9 \ \text{mils}$ (depending on probe) NFe: $0 \dots 3000 \ \mu \text{m} / 0 \dots 118.1 \ \text{mils}$ (depending on probe)

 Accuracy

 PCE-CT 80 Serie
 ±(2 % v. Mw. + 1 μm)

 PCE-CT 80 HP Serie
 ±(1 % v. Mw. + 1 μm)

Resolution 0.1 μm (<100 μm) 1 μm (>100 μm)

Measurable materials

Non-magnetic layers on steel, iron, ...

Non-electrically conductive layers on aluminium, copper, ...

Min. radius of curvature convex
Min. radius of curvature concave
Min. measuring surface

5 mm
25 mm
27 mm

Min. layer thickness

0.2 mm (on magnetic materials)

0.05 mm (on non-magnetic materials)

Probe mode Autom. mode with material detection (Fe + NFe)

Magnetic mode (Fe) Eddy current mode (NFe)

Measurement modes Single measurement
Continuous measurement

Calibration Multipoint calibration (1 ... 4 points for each group) zero point calibration

Memory One volatile measuring group (DIR mode)

Four measuring groups with autom. storage and max. 2000 readings (GEN mode)
Statistical functions
Alarm

Number of measured values, mean, minimum, maximum, standard deviation
Display when the adjustable upper and lower alarm limits are exceeded

Operating time Auto Power Off mode (3 min)
Power supply 3 x 1.5 V AAA batteries
Display 128 x 128 px LCD

Displayed information Battery status / flaw detection

Operating conditions

0 ... 50 °C / 32 ... 122 °F /

20 ... 90 % RH not condensing

5torage conditions

-10 ... 60 °C / 14 ... 140 °F /

20 ... 90 % RH not condensing

Dimensions 143 x 71 x 37 mm / 5.6 x 2.8 x 1.5 in (L x W x H) Weight with sensor and batteries: approx. 271 g / <1 lb

Models:

 PCE-CT 80-F5N3
 Measurement range: Fe: 0 ... 5000 μm, NFe: 0 ... 3000 μm

 PCE-CT 80-FN0D5
 Measurement range: Fe: 0 ... 500 μm, NFe: 0 ... 500 μm

 PCE-CT 80-FN1D5
 Measurement range: Fe: 0 ... 1500 μm, NFe: 0 ... 1500 μm

 PCE-CT 80-FN2
 Measurement range: Fe: 0 ... 2000 μm, NFe: 0 ... 2000 μm

 PCE-CT 80-FN2D5
 Measurement range: Fe: 0 ... 2500 μm, NFe: 0 ... 2500 μm

 PCE-CT 80-FN3
 Measurement range: Fe: 0 ... 3000 μm, NFe: 0 ... 3000 μm

 PCE-CT 80HP-F5N3
 Measurement range: Fe: 0 ... 5000 μm, NFe: 0 ... 3000 μm

 PCE-CT 80HP-FN0D5
 Measurement range: Fe: 0 ... 500 μm, NFe: 0 ... 500 μm

 PCE-CT 80HP-FN1D5
 Measurement range: Fe: 0 ... 1500 μm, NFe: 0 ... 1500 μm

 PCE-CT 80HP-FN2
 Measurement range: Fe: 0 ... 2000 μm, NFe: 0 ... 2000 μm

 PCE-CT 80HP-FN2D5
 Measurement range: Fe: 0 ... 2500 μm, NFe: 0 ... 2500 μm

 PCE-CT 80HP-FN3
 Measurement range: Fe: 0 ... 3000 μm, NFe: 0 ... 3000 μm





Subject to changewithout notice



PCE-TG 75

Material thickness measurement up to 225 mm

The thickness meter can measure material thicknesses up to 225 mm / 8.85". So that the material thickness of a wide variety of homogeneous materials can be measured, it is possible to store the corresponding speed of sound in the thickness meter. For materials such as steel, aluminum, zinc, silver and gold, the appropriate sound speeds are already stored in the device library. This means that the thick-

ness meter can be used universally. With the limit value function in the thickness meter, individual maximum and minimum values can be stored. If the measured value of the test piece is outside the limits, the thickness meter signals this visually.

ISO cal option

- measured value memory
- calibration reference on the housing
- » automatic shutdown
- material thickness measurement up to 225 mm / 8.85
- » battery status indicator
- » optionally with ISO calibration certificate



APPLICATION





TECHNICAL SPECIFICATIONS

Measuring range 1.00 ... 225.0 mm / 0.04 ... 8.85" Resolution 0.01 mm at ≤99.99 mm 0.1 mm at ≥100.0 mm

Accuracy ±0.5 % of measured value + 0.05 mm

Storage space500 measured valuesProbe frequency5 MHzStandard sensorsensor PCE-TG 5M10d

Further specifications

Adjustable speed of sound 1000 ... 9999 m/s Smallest pipe diameter Material library Calibration reference Display

Power supply Automatic switch-off Ambient conditions Dimensions Weight 15 memory locations
4 mm
2.4 inch TFT LCD color display
with brightness adjustment
3 x 1.5 V AA batteries
switched off, 2, 5, 10, 30 minutes
0 ... 40 °C / 32 ... 104 °F, <90 % RH, non-condensing
163 x 82 x 38 mm / 6.4 x 3.2 x 1.5"
320 g / 11.2 oz

Ø 20 x 3 mm (steel)

Optional accessories:

Standard probe for the PCE-TG 75/150

Order no.: PCE-TG 5M10d





Subject to changewithout notice



PCE-TG 150

Material thickness meter up to 300 mm

The thickness meter can measure material thicknesses up to 300 mm / 11.81". So that the material thickness of a wide variety of homogeneous materials can be measured, it is possible to store the corresponding speed of sound in the thickness meter. For materials such as steel, aluminum, zinc, silver and gold, the appropriate sound speeds are already stored in the device library. This means that the thickness meter can be used universally. With the limit value function in the thickness meter, individual maximum and minimum values can be stored. If the measured value of the test piece is outside the limits, the thickness meter signals this visually.

ISO cal option

- measured value memory
- calibration reference on the housing
- automatic shutdown
- material thickness measurement up to 300 mm / 11.81"
- battery status indicator
- optionally with ISO calibration certificate



APPLICATION



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TECHNICAL SPECIFICATIONS

1.00 ... 300.0 mm / 0.04 ... 11.81" Measuring range Resolution 0.01 mm at ≤99.99 mm 0.1 mm at ≥100.0 mm

 ± 0.5 % of measured value ± 0.05 mm Accuracy

Storage space 1500 measured values Probe frequency 5 MHz / 2.5 MHz Standard sensor sensor PCE-TG 5M10d

Further specifications

1000 ... 9999 m/s Adjustable speed of sound Smallest pipe diameter Ø 20 x 3 mm (steel) Material library 15 memory locations Calibration reference Display

2.4 inch TFT LCD color display with brightness adjustment 3 x 1.5 V AA batteries Power supply Automatic switch-off switched off, 2, 5, 10, 30 minutes

0 ... 40 °C / 32 ... 104 °F, <90 % RH, non-condensing Ambient conditions 163 x 82 x 38 mm / 6.4 x 3.2 x 1.5" Dimensions

320 g / 11.2 oz Weight

Further Model:

PCE-TG 150 HT Probe frequency 5 MHz



PCE-TG 150 F2.5 Probe frequency 2.5 MHz

Optional accessories:

2.5 Mhz sensor High temperature sensor Miniature sensor Standard probe for the PCE-TG 75/150 Order no.: PCE-TG 2.5M Order no.: PCE-TG HT Order no.: PCE-TG 5M6d Order no.: PCE-TG 5M10d





Subject to changewithout notice





PCE-TG 300 SERIES WITH BLUETOOTH

With a wide measuring range of up to 600 mm

The PCE-TG 300 is a wall thickness gauge with special probes for various applications. In general, the wall thicknesses of all homogeneous materials can be measured with the PCE-TG 300. For damping or scattering materials such as plastic or cast iron, a special probe is available. An angled 90 ° probe also enables measurements at hardto-reach measuring positions. The speed of sound can be set freely and thus adapted to a wide variety of materials. The measured values are displayed directly on the easy-to-read TFT colour display

ISO cal option

- wide measuring range
- various probes available
- battery operation
- fault and cavity detection
- internal measurement data memory
- printing via Bluetooth



APPLICATION





TECHNICAL SPECIFICATIONS

Measuring range PE: pulse-echo mode 0.65 ... 600 mm (steel) ±0.04 mm H [mm] (< 10 mm); ±0.4 % H [mm] Accuracy

(> 10 mm)

H refers to the material thickness of the

workpiece

Resolution 0.1 mm / 0.01 mm / 0.001 mm (adjustable) Measurable materials

Metals **Plastics** Ceramics

Epoxy resin Glass

and all homogeneous materials Working modes Pulse echo mode (fault and cavity detection)

Echo-Echo mode (hiding layer thicknesses,

e.g. lacquers)

Calibration Sound velocity calibration Zero point calibration

Two-point calibration

Normal mode, scan mode, difference mode View mode

Units mm / inch

Printing via Bluetooth / USB 2.0 Data transfer

Non-volatile memory with 100 data groups Memory

with 100 data sets each Continuous operation 100 h

Automatic stand-by mode (adjustable)

Automatic power off mode (adjustable) 4 x AA battery 1.5 V

Power supply Display

320 x 240 pixel TFT LCD colour display with

brightness adjustment

Operating conditions 0 ... 50 °C / 32 ... 122 °F, ≤80 % RH non condensing -20 ... 70 °C / -4 ... 158 °F, ≤80 % RH non-Storage conditions

condensing

185 x 97 x 40 mm / 7.3 x 3.8 x 1.6 in Dimensions

Weight 375 g / < 1 lb

Models

PCE-TG 300-P5EE

Operating time

5 MHz Frequencu Diameter 10 mm

Measurement range P-E: 2 ... 600 mm, E-E: 2,5 ... 100 mm Minimum pipe

(not suitable for curved materials)

diameter 20 x 3 mm

Description normal measurement and E-E test

PCE-TG 300-N02

Frequency / Ø 2.5 MHz / 14 mm 3 ... 40 mm (steel) Measurement range

3 ... 300 mm (steel)

Description For damping / scattering materials

(plastics, cast iron)

PCE-TG 300-N05

Frequency / Ø Measurement range Minimum pipe diameter

Description normal measurement

PCE-TG-300-N05/90 NO5 / 90 °

Frequency / Ø Measurement range Minimum pipe diameter Description

5 MHz / 10 mm 1... 600 mm (steel)

5 MHz / 10 mm

20 x 3 mm

1... 600 mm (steel)

20 x 3 mm normal measurement

PCE-TG 300-N07

Frequency / Ø Measurement range Minimum pipe diameter Description

0.65 ... 200 mm (steel)

7 MHz / 6 mm

15 x 2 mm for thin-walled or strongly

curved pipes

PCE-TG 300-HT5

Frequency / Ø Measurement range Minimum pipe diameter Description

5 MHz / 12 mm 1... 600 mm (steel)

30 mm

for high temperatures (max. 300 °C)



Subject to changewithout notice



FORCE MEASUREMENT DIGITAL FORCE GAUGE

PCE-DFG X Series

Force gauge with internal load cell for tensile and compressive force measurement up to 1,000 N

The force measuring device can be used to record both tensile and compressive forces with high accuracy. Tensile and compressive forces are often measured in the test laboratory. For example, to determine the yield point, the tear-off force or the force required to actuate buttons or switches. The force gauge has an internal measuring cell and can measure forces up to 1,000 N. Various eyelets or

hooks with an M6 thread can be attached to the measuring cells. It is also possible to attach your own devices to the measuring cell using these threads. The internal memory of 32 GB offers space for 30 million measuring points. This allows measurement logs to be created, saved and exported. The force tester has a USB-C interface that can be used to read the measurement data into the PC software..

ISO cal option

- measuring range up to 1,000 N
- accuracy 0.05 % FS
- sampling rate up to 7,200 Hz
- » limit value function
- >> various units of measurement
- » graphical evaluation
- **»** memory for 30 x 1,000,000 readings
- » various alarm modes
- >> time / date
- control and evaluation software
- >> USB-C interface
- » mains operation possible



APPLICATION





TECHNICAL SPECIFICATIONS



Model	Measuring range	Resolution
PCE-DFG 5 X	0 5 N	0.001 N
PCE-DFG 10 X	O 10 N	0.005 N
PCE-DFG 20 X	0 20 N	0.01 N
PCE-DFG 200 X	0 200 N	0.1 N
PCE-DFG 500 X	0 500 N	0.1 N
PCE-DFG 1000 X	0 1,000 N	0.5 N

General technical data

Accuracy ±0.05 % FS

Units N, kg, g, t, kN, Pa, kPa, Nm, Ncm, lb, ft Display 2.8" LCD graphical display

Display 2.8" LCD graphical display
Alarm modes overrun, underrun, inside, outside

Alarm type Visual, acoustic Sampling rate 1 ... 7.200 Hz

Calibration mV/V, individually up to 15 measuring points

Memory 30 x 1 Mio data points

Power supply internal: LiPo battery, external: USB 5 V DC, 500 mA

Menu languages German, English, French, Spanish, Italian, Dutch, Portuguese,

Turkish, Polish, Russian, Chinese, Japanese, Danish

approx. 13 h

Interface USB-C Protection class IP 52

Operating and storage conditions $\,$ -20 ...65 °C / -4 ... 149 °F, 10 ... 95 % RH non-condensing

Force absorption element M6 x 7 mm

Dimensions 165 x 85 x 32 mm / 65 x 33.5 x 12.6 in

Weight 540 g / 1.2 lbs

Optional accessories:

Operating time

Clamp for peel-off tests	Order code	PCE-SJJ035
Holder for button and rivet testing	Order code	PCE-SJJ032
Clamping device for bristle testing	Order code	PCE-SJJ029
Clamping device for bristle testing	Order code	PCE-SJJ020
Clamping device for tensile tests	Order code	PCE-SJJ012
Fork holder for tensile & compr. tests	Order code	PCE-SJJ09
Clamping tool for tensile tests	Order code	PCE-SJJ08
Clamping device for tensile tests	Order code	PCE-SJJ07
Clamping device for tensile tests	Order code	PCE-SJJ017
Adaptor clamp for tensile tests	Order code	PCE-SJJ010
Adaptor clamp for tensile tests	Order code	PCE-SJJ06
Round adaptor stamp for compr. tests	Order code	PCE-SJJ04
Adaptor for compr. tests	Order code	PCE-SJJ01
Motorised force test stand	Order code	PCE-MTS50
Force test stand	Order code	PCE-FTS50
Clamping device for test stand	Order code	PCE-SJJ03
Adaptor ring for tensile tests	Order code	PCE-SJJ02
Clamping device for test stand	Order code	PCE-SJJ024
Clamping device for test stand	Order code	PCE-SJJ015
Clamping jaw for test stand	Order code	PCE-SJJ130



PCE-SJJ035



PCE-SJJ032



PCE-SJJ017



Subject to changewithout notice



PCE-DFG K X Series

Force gauge with external load cell for tensile and compressive force measurement up to 100 kN / 10 t

The force gauge can be used to measure both tensile and compressive forces with high accuracy. Tensile and compressive forces are often measured in the test laboratory. For example, to determine the yield point, the tear-off force or the force required to actuate buttons or switches. The force measuring device is supplied with an external measuring cell and can measure forces of up to 100,000 N. Various eyelets or hooks with an M12 thread can be attached to the measuring cells. It is also possible to attach your own devices to the measuring cell using these threads.

The internal memory of 32 GB offers space for 30 million measuring points. This allows measurement logs to be created, saved and

ISO cal option

- measuring range up to 100,000 N
- accuracy 0.05 % FS
- sampling rate up to 7,200 Hz
- limit value function
- various units of measurement
- graphical evaluation
- memory for 30 x 1,000,000 readings
- various alarm modes
- time / date
- control and evaluation software
- USB-C interface
- mains operation possible



APPLICATION





TECHNICAL SPECIFICATIONS



Model	Measuring range	Resolution
PCE-DFG 1K X	0 1,000 N / 100 kg	0.5 N
PCE-DFG 2K5 X	0 2,500 N / 250 kg	1 N
PCE-DFG 5K X	0 5,000 N / 500 kg	1 N
PCE-DFG 10K X	0 10,000 N / 1 t	2 N
PCE-DFG 20K X	0 20,000 N / 2 t	2 N
PCE-DFG 50K X	0 50,000 N / 5 t	5 N
PCE-DFG 100K X	0 100,000 N / 10 t	10 N

General technical data

Accuracy ±0.05 % FS Units

N, kg, g, t, kN, Pa, kPa, Nm, Ncm, lb, ft 2.8" TFT graphical display Display

Alarm modes overrun, underrun, inside, outside

Alarm type Visual, acoustic Sampling rate 1... 7,200 Hz

Calibration mV/V, individually up to 15 measuring points

German, English, French, Spanish, Italian, Dutch, Portuguese, Menu languages

Turkish, Polish, Russian, Chinese, Japanese, Danish

www.pce-instruments.com

30 x 1 Mio data points Memory internal: LiPo battery Power supply

external: USB 5 V DC, 500 mA

Operating time approx. 13 h Interface USB-C Protection class IP 52 Protection class measuring cell IP 67

Operating and storage conditions -20 ...65 °C / -4 ... 149 °F, 10 ... 95 % RH non-condensing

Dimensions 165 x 85 x 32 mm / 65 x 33.5 x 12.6 in

Weight handheld 255 g / 0.6 lbs

Optional accessories:

Fork holder for tensile & compr. tests	Order code	PCE-SJJ09
Adaptor clamp for tensile tests	Order code	PCE-SJJ06
Round adaptor stamp for compr. tests	Order code	PCE-SJJ04
Adaptor for compr. tests	Order code	PCE-SJJ01
Clamping device for test stand	Order code	PCE-SJJ015



PCE-SJJ06

PCE-SJJ015

Subject to changewithout notice



FORCE MEASUREMENT EDGE BAND TESTER



PCE-PST 1

Edge band tester for Edge Tests / Measures up to 500 N

PCE-PST1 edge band tester is designed to check the adhesive force of edges on support materials. With the edge band tester, checks can be made with respect to the quality of workmanship. Feed speed, travel distance, tension, and traction angle are fixed. Ball transfer units on the guide surface of the Test Stand reduce the coefficient of friction. Likewise the self-locking jaws and smooth guide rollers always

guarantee reproducible and comparable results. Measurement errors caused by the "human factor" are reduced to a minimum. The PCE-PST 1 edge band tester is designed for adhesive forces up to 500 N or 110 nounds.

ISO cal option

- for adhesive forces to 500 N or 110 pounds
- » high repeatability
- defined test parameters
- » mobile implementation
- automatic and manual measurement mode
- » evaluation via software



APPLICATION



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TECHNICAL SPECIFICATIONS

Measuring range Measurable edge thickness

Measurable plate thicknesses

Travel speed Traverse

Measurement accuracy

Resolution Max. overload

Display

Operating modes

Interface

Environmental conditions Weight Power supply

Dimensions (LxWxH)

Optional accessories:

Test Table Support table extension 500 N / 50 kg / 110 lbs 0.4 mm ... 3.5 mm 0.02 in ... 0.14 in 10 mm ... 64 mm

0.4 in ... 2.5 in 0.3 m/min / 11.8 in/min 100 mm / 3.9 in

± 0.1% of the measuring range 0.1 N / 0.010 kg / 0.02 lbs

± 20%

Graphic display with backlight 61 mm x 34 mm / 2.4 in x 1.3 in

Manual / automatic

-10°C ... 40°C / 14°F ... 104°F ca. 9 kg / 19.8 lbs 230V / 110V / 12V; 1.2 A

19.3 in x 8.3 in x 5.9 in

490 mm x 210 mm x 150 mm

Order no.: PS-PST 1 Order no.: AV-PST 1



Subject to changewithout notice



PCE-HFG SERIES

For the measurement of compression forces in mechanical systems

The hydraulic force transducer PCE HFG series is used for the absorption of static pressure forces and is made of stainless steel. The force transducer can measure forces over a long period of time due to its independence from power sources. With the integrated drag indicator the respective PEAK value is stored for later read out. The force transducer uses the measuring principle of hydraulic transmission of

forces. The forces applied to the plunger are transmitted to the dial gauge via the medium and are displayed on the Newton scale [N]. Due to the 27 mm ring opening, it is also possible to use the force transducer axially and to determine axial shaft forces, for example.

ISO cal option

- measurement of static pressure forces
- for stationary maintenance measurements and adjustment work
- independent of power sources
- » analogue meter scale
- compact for small installation spaces
- » pressure force display in kilonewtons [kN]
- » stainless steel
- integrated drag indicators



TECHNICAL SPECIFICATIONS



Models of the PCE-HFG series:

Measured value: Force [N]

Measuring range

 PCE-HFG 1K
 0... 1000 N

 PCE-HFG 2.5K
 0... 2500 N

 PCE-HFG 10K
 0... 10000 N

 PCE-HFG 25K
 0... 25000 N

Models with 1 m long hydraulic hose

 PCE-HFG 1K E100
 01000 N

 PCE-HFG 2.5K E100
 0 ... 2500 N

 PCE-HFG 10K E100
 0 ... 10000 N

 PCE-HFG 25K E100
 0 ... 25000 N

Resolution:

 PCE-HFG 1K
 20 N

 PCE-HFG 2.5K
 100 N

 PCE-HFG 10K
 200 N

 PCE-HFG 25K
 1000 N

Accuracy: $\pm (1.6 \% \text{ pressure gauge} + 0.25 \% \text{ reading error})$

from measuring range

Temperature range: 0... 50 °C weight: 1.6 kg
Mounting holes: 2 x M6
Inner diameter

of the ring: Ø 27 mm Display dimensions: Ø 55 mm

APPLICATION







Subject to changewithout notice





PCE-2000N

Leeb hardness tester for metals

The PCE-2000N hardness tester from PCE-Instruments uses the Leeb rebound method. This is a dynamic hardness test method in which a standardized test specimen, usually a hard metal ball, hits a test surface at a defined impact energy. The impact of the hard metal ball on the test surface results in a plastic deformation of the surface at the point of impact. This deformation results in an energy loss which is proportional to the hardness of the workpiece and which can be determined by means of the ratio of rebound to impact velocity of the specimen.

ISO cal option

- » various other impactors as accessories
- measurement in different angles possible
- readings are saved to USB pen drive
- external impact device with 1.5 m cable
- wide measurement range
- » 6 different hardness scales



APPLICATION





TECHNICAL SPECIFICATIONS



Measurement ranges	170 960 HLD	Display resolution	128 x 64 pixel OLED
	17.9 69.5 HRC	Data memory	600 averages in 6 data groups
	19 683 HB	Data output	USB pen drive
	80 1042 HV	Power supply	3 x AAA batteries
	30.6 102.6 HS	Auto Power Off	after 12 min of inactivity
	59.1 88 HRA	Operating conditions	+10 +50 °C, 20 90 % RH
	13.5 101.7 HRB	Storage conditions	-30 +60 °C
		Dimensions	160 x 80 x 40 mm (H x W x D)
Impact device included	D	Weight	Meter with batteries: approx. 300 g /
(optional impact devices)	(DC, D+15, C, G, DL)		<1 lb
Cable length impact device	approx. 1.5 m		Impact device: approx. 75 g / <1 lb
Accuracy	±0.5 % (@800 HLD)	Material	

(
0.8 % (@800 HLD)	Steel / cold-rolled steel	HRA 59.1 85.8 HRC 20 68.5
HL (Leeb)		HRB 38.4 99.6
HV (Vickers)		HB 127 651
HB (Brinell)		HSD 32.2 99.5
HS (Shore)		HV 83 976
HRA (Rockwell A)		
HRB (Rockwell B)	Alloyed tool steel	HRC 20.4 67.1
HRC (Rockwell C)		HV 80 898

Spheroidal graphite iron

HB 131 ... 387

Steel Cast steel Alloy steel Stainless steel	Stainless steel	HRB 46.5 101.7 HB 85 655 HV 85 802
Grey cast	Grey cast iron	HB 93 334

.6
3

HB 45 ... 315 Copper

Optional accessories:

Repeatability

Hardness scales

Measurable materials

Impact device D	Order code	PCE-2000N Probe D
Impact device DC	Order code	PCE-2000N Probe DC
Impact device D+15	Order code	PCE-2000N Probe D+15
Impact device C	Order code	PCE-2000N Probe C
Impact device G	Order code	PCE-2000N Probe G
Impact device DL	Order code	PCE-2000N Probe DL

iron



Subject to changewithout notice



PCE-900

Leeb hardness tester for metals / measurement of tensile strength

The Leeb hardness tester PCE-900 measures the hardness of nine different metals using the Leeb rebound method. This means that an impact body bounces on a metallic surface and the intensity of the rebound is used as an indicator of the material hardness.

The hardness test instrument PCE-900 can show the metal hardness in 6 different hardness scales, including: Rockwell, Vickers, Leeb,

Brinell and Shore. A distinction is made between Rockwell B and C when measuring in the Rockwell scale. Via the data interface, the measured values can be transmitted live to the PC. The delivery scope is completed by an ISO calibration certificate.

ISO cal option

- hardness test by the rebound method
- » nine saved material characteristic curves
- easy to use
- » data interface
- six different hardness scales
- » incl. D-type impact device and test block
- » optional software available



APPLICATION





TECHNICAL SPECIFICATIONS

Measurement range 200 ... 900 HLD Measuring accuracy ±10 HLD

Materials 9 different materials

Leeb: HL Rockwell C: HRC Rockwell B: HRB

Hardness scales Brinell: HB Vickers: HV

Shore: HSD 12.5 mm LCD with backlight

Included impact device D-type
Memory 50 data records

Interface RS-232
Power supply 4 x 1.5 V AAA batteries

Operating temperature: -10 ... 50 °C Environmental conditions Storage temperature: -30 ... 60 °C

relative humidity: <90 %

Dimensions 142 x 77 x 40 mm

Weight Meter: ca. 130 g

Impact device: 75 g

Cable length approx. 1.2 m

Optional accessories:

Display

Surface adaptor for concave
spherical surfaces
Surface adaptor for concave
spherical surfaces
Order code
Surface adaptor for concave
spherical surfaces
Order code
Surface adaptor convex
Order code
adaptor convex
Order code
adaptor concave
adaptor concave
adaptor concave
Order code
adaptor concave
Order code
adaptor concave
Order code

Order code HK16.5-30 16.5 ... 30 mm

Order code HK12.5-17 12.5 ... 17 mm

 Order code
 HK11-13
 11 ... 13 mm

 Order code
 Z25-50
 25 ... 50 mm (outside) Surface

 Order code
 Z10-15
 10 ... 15 mm (outside) Surface

 Order code
 HZ16.5-30
 16.5 ... 30 mm (inside) Surface

 Order code
 HZ12.5-17
 12.5 ... 17 mm (inside) Surface

 Order code
 HZ11-13
 11 ... 13 mm (inside)









Subject to changewithout notice



OPTICAL MEASUREMENT LUMINANCE METER

PCE-LMD 100

For luminance measurement / for monitors, screens, LED video walls

The luminance meter is designed for measuring the luminance of self-illuminating surfaces, such as monitor matrices, TV screens, negatoscopes, reading boards, etc. e.g. monitor matrices, TV sets, negatoscopes, reading panels, etc. The luminance meter guarantees an accurate measurement, regardless of the spatial distribution of the measured luminance or the backlighting of the surface to be tested. It

is indispensable for checking medical screens and negatoscopes. The unit cd/m² relates the photometric quantity cd (abbreviation for candela) to the area of the display, expressed in square metres. Another feature of the luminance meter is the integrated measured value memory. With this function, measurement results can be easily saved and automatically recorded.

ISO cal option

- accuracy class: A according to DIN 5032-7
- >> large measuring range: 0.00 ... 50000 cd/m²
- » external sensor with multifunction button
- >> 8 GB measured value memory



APPLICATION





TECHNICAL SPECIFICATIONS

Luminance

 $\begin{array}{ll} \text{Measuring range} & \text{O cd/m}^2 \dots +500 \text{ cd/m}^2 \\ \text{Resolution} & \text{0.01 cd/m}^2 \end{array}$

Accuracy Total error at +10 ... +40°C: 2.5%

Total error at -10 ... +50°C: 3% Class A (CIE, DIN 5032-7)

Luminance

 $\label{eq:measuring} \text{Measuring range} \qquad \qquad +500 \text{ cd/m}^2 \dots +50000 \text{ cd/m}^2$

Resolution 1 cd/m²

Accuracy Total error at +10 ... +40°C: 2.5% Total error at -10 ... +50°C: 3%

Class A (CIE, DIN 5032-7)

General technical data

Display type NULL
Display refresh rate 1x per second
Storage medium Micro SD card

Storage interval of 1s

Memory interval up to 60 s

Memory capacity 8 GB

Interface Micro-USB

Operating time 23 h

Measurement rate 1Hz

Measuring field 10 mm

Measuring angle 1°

Menu language English, Polish Protection class (device) IP20

Power supply 5V DC / max. 2.1A

Weight 172 g
Device weight with scope of delivery 1.4 kg
Device weight with scope of delivery and

outer packaging 1.8 kg

Dimensions (L x W x H) 118 x 74 x 21 mm

Other dimensions Probe dimensions: Ø 25 x 160 mm

Operating conditions -10 ... 50 °C , 90 % r.h.
Storage conditions -10 ... 50 °C , 90 % r.h.



Subject to changewithout notice



OPTICAL MEASUREMENT LIGHT METER

PCE-UV 40A

Simultaneous measurement of UVA and light

The light measuring device / lux meter is a highly developed instrument that is characterized by its versatility and precision. With its dual measurement channels, the light measuring device / lux meter enables the simultaneous measurement of UV-A radiation and visible

The external sensor allows the light measuring device / lux meter to

be positioned flexibly to carry out precise measurements in different locations. This function is helpful, for example, when measuring UV lights for material testing according to the standards "EN ISO 9934-1 Non-destructive testing with magnetic powder" and "EN ISO 3059 Non-destructive testing, penetrant testing and magnetic particle

ISO cal option

- >> two-channel measuring device UV-A and visible light
- external sensor
- simultaneous measurement
- two UV-A measuring ranges up to 100 W/m²
- control of UV lights for material testing
- automatic measuring range changeover 0 lx ... 10 klx
- accurate measurement of illuminance regardless of lamp type
- measured value memory



APPLICATION

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TECHNICAL SPECIFICATIONS

Light

Measuring range 0 lx ... 10 klx resolution 0.1 lxf1 ≤ 3 % accuracy

0 W/m² ... +100 W/m² Measuring range 0.01W/m² resolution

According to EN ISO 3059 $V(\lambda)$ CIE accuracy

Δλ1/10 320 - 395nm Δλ1/2 337 - 385nm λmax 365nm Sλ=313nm < 5% Sλ=405nm < 0.5%

General technical data

Display type LCD with lighting Internal memory Storage medium 20 records Storage capacity Mini USB interface

ISO/CIE 19476, EN ISO 3059, EN ISO 9934 Norm(s)

1377q / 3 lbs

Probe Ø 44 x 25.5 mm

118 x 72 x 20 mm / 4.6 x 2.8 x 0.8 in

Measuring rate 1Hz English, Polish Menu language

Protection class (device) IP20 Weight 148q / 0.3 lbs

Device weight with scope of delivery 1198g / 2.6 lbs Device weight including scope of

Dimensions (L x W x H) Other dimensions

Cable length probe 1.5 m / 4.9 ft

delivery and outer packaging

Extension rod 460 mm / 18.1 in Operating conditions

-10 ... 50 °C / 14 ... 122 °F, 0 ... 90 % RH Storage conditions -10 ... 50 °C / 14 ... 122 °F, 0 ... 80 % RH Languages of the instructions English



Subject to changewithout notice



OPTICAL MEASUREMENT LUX METER





PCE-LMD 200

Lux Meter class A according to DIN 5032-7 / data logger with 8 GB measured value memory

The lux meter is a precise measuring instrument that meets the highest demands for light measurements. In accordance with DIN 5032-7, it fulfils the requirements of precision class A, which enables accurate and reliable detection of light intensities. With an impressive measuring range of 0.000 lux to 500,000 lux, the lux meter is extremely versatile.

Whether for lighting control at the workplace, in exhibitions or outdoors - the lux meter covers a wide range of applications. Accuracy class A not only ensures precise measurements, but also high reproducibility of the results. This is particularly important in applications where accurate light measurements are crucial.

ISO cal option

- » precision according to DIN 5032-7
- >> large measuring range: 0.000 lx ... 500 klux
- » accuracy class: A
- » external sensor
- >> 8 GB measured value memory
- » battery operation



APPLICATION





TECHNICAL SPECIFICATIONS

Light

Measurement range Resolution Accuracy

Light

Measurement range Resolution Accuracy

Light

Measurement range Resolution accuracy

General technical data

Units
Display type
Display refresh rate
Storage medium
Memory interval of
Memory interval up to
Memory capacity
Interface
Standard(s)

Operating time Measurement rate Classification Menu language

Protection class (appliance) Power supply

Weight
Device weight with delivery
Equipment weight with scope of delivery and

outer packaging
Dimensions (L x W x H)

Other dimensions . Extension rod: approx. 1 metre

Operating conditions storage conditions

Languages of the instructions

0 lx ... +50 lx 0.001 lx

Total error ≤ 2.0% (CIE, DIN 5032-7)

Class A @ 10 ... 40 °C

+50 lx ... +5 klx 0.1 lx

Total error ≤ 2.0% (CIE, DIN 5032-7)

Class A @ 10 ... 40 °C

+5 klx ... +500 klx 0.01 klx

total error ≤ 2.0% (CIE, DIN 5032-7)

class A @ 10 ... 40 °C

lx, klx LCD

1 x per second Micro-SD card

1 s 60 s 8 GB Micro-USB

DIN 5032-7, ISO/CIE 19476, EN 12464-1,

EN 12464-2, EN 12665

23 h 1 Hz

A (CIE, DIN 5032-7) English, Polish IP20 5V DC / max. 2,1A 172 g 1.67 kg

1,71 kg 118 x 74 x 21 mm

Probe dimensions: Ø 44 x 25 mm

-20 ... 50 °C , 90 % r.H. -20 ... 50 °C , 90 % RH English

Further Model:

PCE-LMD 200-LD-KIT incl.lumninance accessory





Subject to changewithout notice



CALIBRATION SIMULATOR

PCE-LMDC 200

Simulator for light measuring devices / Light intensity 100 lx / Light colour 3000 k

The simulator for light measuring devices is characterised by its precise properties. The light intensity of the simulator is fixed at 100 lux and ensures reliable and precise adjustment of the light sensors. Light measuring devices that are checked and adjusted with the simulator provide reliable measured values under real conditions. Another important feature of the simulator is its defined light colour

of 3000 Kelvin. This colour temperature of the simulator's light source is adapted to common lighting conditions and therefore enables realistic calibration. The working period of the simulator is 1 minute. This short period of time ensures that the simulator's light source is not subject to unnecessary wear and tear.

ISO cal option

- » light intensity 100 lx
- » light colour 3000 K
- working period 1 min.
- input voltage control
- suitable for PCE-LMD 200
- Ø probe 44 mm Ø receiving field 12.5 mm.



APPLICATION





TECHNICAL SPECIFICATIONS

Luminous intensity 100 lx Light colour 3000 K ±0.1 % (max. ±0.3 %) Accuracy

after 3000 periods or 1 year ±1 %

Protection class (device) IP20 12V DC 0.6 A Power supply Plug type Euro plug device 650 g Weight Device weight with scope of delivery 1310 g Device weight with scope of delivery

and outer packaging 1450 g Dimensions (L x W x H) 110 x 80 x 80 mm Operating conditions 0 ... 40 °C , 0 ... 80 % r.H Storage conditions 0 ... 40 °C , 0 ... 80 % r.H









www.pce-instruments.com

LEAKAGE LOCATION GAS LEAK DETECTOR

PCE-LDC 8

Leak detector for compressed air lines / operating frequency 40 kHz

The Gas Leak Detector is used to locate leaks on compressed air lines. Furthermore, the Gas Leak Detector can also be used on coolant lines or gas lines for leak detection. The Gas Leak Detector is equipped with an ultrasonic sensor that can precisely detect leaks in air lines. The ultrasound sensor from the Gas Leak Detector works at a frequency of 40 kHz. This means that the Gas Leak Detector is calibrated to the

medium frequency that leaks on pressure lines emit. This is in the range between 20 ... 80 kHz. A high-pass filter in the leak detector ensures that all noises are filtered at a frequency <40 kHz in order to perform a better leak detection. An integrated amplifier element in the leak detector ensures that the high-frequency tones.

ISO cal option

- >> working frequency of 40 kHz
- easy to use
- >> up to 6 h battery operation
- Leak detection via headphones and LCD display
- robust and ergonomic
- can be used over long distances



TECHNICAL SPECIFICATIONS

measuring principle Ultrasonic

measuring medium Air, coolant, non-explosive gases

operating frequency 40 kHz ± 2 kHz

connections 3.5 mm jack plug for sensor

3.5 mm jack plug for headphones and charger LC display

power supply NiMH battery

display

operating time approx. 6 h without laser pointer

approx. 4 h with laser pointer

charging time about 1.5 h

operating temperature Normal operation: 0 ... 40 ° C Charging mode: 10 ... 40 ° C laser 2nd grade; <1mW; 650 nm

Dimensions 7.54 x 3.44 x 2.09 in; 191.5 x 87.5 x 53 mm

Weight approx. 250 g

Measurement options pressure vs. Diameter / range

print 0.5 bar	diameter 0.1 mm 0.2 mm 0.5 mm	Range 6.6 ft, 2 m 6.6 ft, 2 m 32.8 ft, 10 m
print	diameter	Range
5 bar	0.1 mm	26.2 ft, 8 m

0.5 mm

59.1 ft, 18 m









Subject to changewithout notice





PCE-LDC 15

Leakage detection via sound/noise measurement / operating frequency 40 kHz

The leak detector is used in various areas of industry. For example, the leak detector is used on compressed air, gas, steam and vacuum systems, as well as on refrigeration systems and door seals. The working frequency of the leak detector is 40 kHz (± 2 kHz). The soundproof headphones on the leak detector ensure that it can also be used in extremely noisy environments. The leak detector is used wherever

gases can escape from leaks in piping systems. The noises caused by the outflow are often in the ultrasonic range and are therefore imperceptible to the human ear.

ISO cal option

- working frequency 40 kHz (± 2 kHz)
- operating time >10 hours
- various attachments
- transport case for safe transport
- easy to use thanks to the touchscreen
- soundproof headphones



TECHNICAL SPECIFICATIONS

Working frequency 40 kHz (± 2 kHz)

Power supply

Charging time

Operating time

Dimensions

Weight

Degree of protection

Permitted Pollution degree

Laser wavelength 630 ... 660 nm, output power

<1mW (laser class 2) Color display 3.5" touch panel TFT Connections

3.5 mm jack plug for headphones, power supply socket for connecting an

external charger

USB port for software updates internal 7.4 V lithium-ion battery max. 4 hours

>10 h (continuous operation)

Operating conditions -5 ... +50 °C / 23 ... 122 °F, <95 % RH, non-condensing Storage conditions -20 ... 60 °C / -4 ... 140 °F, <95 % RH, non-condensing Altitude 4000 m above sea level

263 x 96 x 280 mm / 10.3 x 3.7 x 11" (with preamplifier and horn)

0.55 kg / 1.2 lb with preamplifier and horn, complete set in case approx. 3.0 kg / 6.6 lb

APPLICATION



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Subject to changewithout notice







PCE-WSAC 50

Anemometer with pre-alarm and full alarm / wind speed display

This wind speed alarm controller is suitable for lots of different applications. The anemometer can measure the slightest wind movements. The wind alarm controller can be used to monitor the curremt wind speed but also to get an average value of the wind velocities measured in the last two or five minutes. If wind speeds are higher than the preset values, a pre-alarm is first applied before the full

alarm is emitted. Both alarms are visual and audible.

ISO calibrated

- wind speed alarm controller with adjustable alarms
- >> 2 alarm types
- power supply: 230 V AC
- » input signal: 4...20 mA
- >> communication: RS485
- >> 2 alarm relays
- beep sound for alarm
- » sensor supply via display unit



APPLICATION





TECHNICAL SPECIFICATIONS

Power supply 230 V AC

Supply voltage for sensors (output) 12 V DC 24 V DC

0 ... 50 m/s

Measuring accuracy ±3 % of measurement range

Signal input 4 ... 20 mA

Alarm relay 2 x changeover contact 220 V AC / 10 A

Interface RS485 (optional)
Operating temperature -20 ... +60 °C

Protection class IP66

Dimensions 197.5 x 90 x 45 mm

Optional accessories:

Measurement range

Sensor cable 25 m Order code PCE-WSAC 50-SC25
Mounting bracket Order code PCE-FST 200-201 MNT

Wind sensor Order code PCE-FST-200-201-U voltage output Wind sensor Order code PCE-FST-200-201-I current output

Power supply and sensor input signal individually selectable:

Power supply 230 V AC 115 V AC

24 V DC

Sensor input signal 4 ... 20 mA

0 ... 10 V

Wind sensor and interface optional (at extra cost)





Subject to changewithout notice



AIR FLOW MEASUREMENT WIND SPEED METER





PCE-WSAC 50W SERIES

Radio transmission / Power supply 110 ... 230V AC or +24V DC

Wind Speed Meter PCE-WSAC 50W 230 is primarily used to measure and monitor the wind load on cranes or wind turbines. Furthermore, the wind situation can be measured and analyzed before commissioning a wind turbine. The Wind Speed Meter PCE-WSAC 50W 230 is equipped with alarm relay for a pre-alarm or main alarm. Due to the high measuring range of up to 50 m / s of the anemometer, stormy

gusts can also be monitored. The radio range of the anemometer is in the open field up to 750 m / 2500 ft in the free frequency band of 2.4 GHz. When installing the display of the anemometer PCE-WSAC 50W 230 in buildings, a range of up to 60 m / 200 ft can be achieved for the wind sensor.

ISO cal option

- robust plastic housing
- units: km / h, mph, m / s
- 4 ... 20-mA analog output
- 128 x 64 pixel LC display
- alarm relay
- measuring range up to 180 km / h
- durable stainless steel ball bearings
- ambient temperature -20 ... 70°C / -4 ... 158°F
- radio transmission



APPLICATION





TECHNICAL SPECIFICATIONS

Display of the Wind Speed Meter PCE-WSAC 50W 230

Input Pulse, analog (4 ... 20-mA) or radio Radio IEEE 802.15.4 ISM 2.4 GHz km / h, mph, m / s Units

+15V DC Power supply for sensors 4 ... 20-mA Analog output Maximum input impedance 500 Ω Resolution of the analog output 10 bits Accuracy of the analog output ± 1.5%

Alarm relay Max. 250V AC. 8 A

Display Backlit 128 x 64 pixel LC display Casing Robust plastic housing

Protection class

Dimensions 145 x 95 x 125 mm / 5.7 x 3.7 x 4.9 in

Weight 650 g / 1.4 lbs

Sensor of the Wind Speed Meter PCE-WSAC 50W 230

4 ... 180 km / h Measuring range 8 km / h Minimum start speed

± 1 km / h in the range 4 ... 15 km / h Accuracy ± 3% in the range 16 ... 180 km / h Battery mono cell D 1.5V DC Power supply

Power consumption approx. 0.3 W with 1.5V DC power supply

Housing material PA + FG

Ball-bearing Stainless steel X65Cr13 Stainless steel AISI 304 Weight (with standard bracket) about 680 g / 1.5 lbs Geicht with self-leveling bracket about 900 g / 2 lbs

320 x 110 x 100 mm / 12.6 x 4.3 x 3.9 in Dimensions -35 ... 70°C / -31 ...158°F

Storage temperature -20 ... 70°C / -4 ... 158°F Ambient temperature IP65

Protection

Models:

PCE-WSAC 50W 24 Supply voltage: 24 V DC

PCE-WSAC 50W 230 Supply voltage: 110 ... 230 V AC , 50 / 60 H



Subject to changewithout notice





PCE-PDA 01L

Digital pressure meter with a datalogger

The differential pressure gauges of the PCE-PDA series are reliable differential pressure gauges for pressure measurement of gases in the range of ± 200 Pa, ± 2kPa and 20 kPa depending on the model. The differential pressure gauge has many different pressure measuring functions. This gives the user more than 16 units. Furthermore, the differential pressure gauge measures in addition to the differential pressure, the temperature, flow velocity and volume flow. In addition, the maximum and minimum differential pressure can be displayed in the two-part graphic display. The resolution of the differential pressure can optionally be switched. The differential pressure gauge incorporates a high-precision mode that increases the resolution tenfold.

ISO cal option

- datalogger and leak test
- quick coupling connection
- temperature, flow and leakage measurement
- high precision measuring mode
- simple operation (voice-controlled)
- units switchable (Pa, kPa, hPa, ...)



APPLICATION





TECHNICAL SPECIFICATIONS

Measuring range temperature 0 ... 50°C / 32 ... 122°F Resolution 0.1°C / 0.18°F Accuracy ± 1°C / 1.8°F ± 200 Pa Measuring range pressure 0.01 / 0.1 Pa Resolution ± 1% of final value

200 Pa Nominal pressure 1 kPa Overpressure 20 kPa Burst pressure Media

Measuring rate

Measurement units Pa, hPa, kPa, MPa, mbar, bar, ATM, kg / cm², mmH2O, cmH2O,

inH2O, mmHq, inHq, Torr, PSI, PSF

Pressure

Accuracy

Pressure relative pressure (if neg. Pressure connection open) Pressure connections 5 mm nipple for quick connectors

Max, Min and Hold function Yes

Data logger

Medium

1024 memory slots 1 s ... 255 h Recording time per memory location

1s ... 24h recording interval

For air and non-explosive gasses

Zero correction Yes, with a zero key Yes, between 0.1 ... 9.9 s Averaging Display Graphic LCD with backlight

Protection

2 x 1.5V AA battery / 1.2V NiMh battery Power supply

5V / 500-mA USB power adapter

Current consumption 50-mA (with backlight) 10-mA (without backlight)

0 ... 50°C / 32 ... 122°F Operating temperatur Storage temperature 10 ... 55°C / 50 ... 131°F

145 x 85 x 35 mm / 5.7 x 3.3 x 1.4 in Dimensions

Weight About 285 g / < 1 lb

Further models of the PCE-PDA series:

PCE-PDA 1L Differential Measuring range pressure ±2 kPa PCE-PDA 10L Differential Measuring range pressure ±20 kPa PCE-PDA 100L Differential/absolute Measuring range pressure -100 ... 200 kPa PCE-PDA 1000L Relative Measuring range pressure -100 ... 2000 kPa



Subject to changewithout notice



PRESSURE MEASUREMENT FLOW METER

PCE-PDA 10L

For maintenance of ventilation ducts / pitot tube optional / adaptable to the unit

The Flow Meters of the PCE-PDA series are reliable differential pressure gauges for pressure measurement of gases in the range of \pm 200 kPa, \pm 2 kPa and 20 kPa depending on the model. The Flow Meter has many different pressure measuring functions. This gives the user more than 16 units. Furthermore, the Flow Meter measures in addition to the differential pressure, the temperature, flow velocity and

volume flow. In addition, the maximum and minimum differential pressure can be displayed in the two-part graphic display. The resolution of the differential pressure can optionally be switched. The Flow Meter incorporates a high-precision mode that increases the resolution tenfold.

ISO cal option

- graphic display with lighting
- Min and Max value memory
- datalogger and leak test
- y quick coupling connection
- >> temperature measurement, flow measurement
- » high precision measuring mode
- simple operation (voice-controlled)
- units switchable (Pa, kPa, hPa, ...)

ID.22.2018 I3-14-23 ID.22.2018 I3-14-23 ID.4.4 IMPARTMENTS ID.4.4 IMPARTMENTS ID.4.4 IMPARTMENTS ID.4.4 IMPARTMENTS ID.4.4 IMPARTMENTS ID.4.5 IMPARTMENTS ID.4.5 IMPARTMENTS ID.4.6 IMPARTMENTS ID.4

APPLICATION





TECHNICAL SPECIFICATIONS

Made -

Measuring range temperature $0 \dots 50^{\circ}\text{C}/32 \dots 122^{\circ}\text{F}$ Resolution $0.1^{\circ}\text{C}/0.18^{\circ}\text{F}$ Accuracy $\pm 1^{\circ}\text{C}/1.8^{\circ}\text{F}$

 $\begin{tabular}{lll} \mbox{Measuring range pressure} & \pm 20 \mbox{ kPa} \\ \mbox{Resolution} & 1/10 \mbox{ Pa} \end{tabular}$

Accuracy ± 0.5% of final value

Nominal pressure 20 kPa
Overpressure 40 kPa
Burst pressure 100 kPa
Media Liquids, air

Measuring rate 10 Hz

Measurement units Pa, hPa, kPa, MPa, mbar, bar, ATM, kg / cm², mmH2O,

cmH2O, inH2O, mmHg, inHg, Torr, PSI, PSF

Pressure Differential

Pressure relative pressure (if neg. Pressure connection open)

Pressure connections 5 mm nipple for quick connectors

Max, Min and Hold function Yes

Data logger 1024 memory slots

1 s ... 255 h Recording time per memory location

1s ... 24h recording interval
For air and non-explosive gases
Yes, with a zero key
Yes, between 0.1 ... 9.9 s
Graphic LCD with backlight

Protection IP4

Power supply 2 x 1.5V AA battery / 1.2V NiMh battery

5V / 500-mA USB power adapter

50-mA (with backlight) 10-mA (without backlight)

Operating temperature 0 ... 50°C / 32 ... 122°F Storage temperature 10 ... 55°C / 50 ... 131°F

Dimensions 145 x 85 x 35 mm / 5.7 x 3.3 x 1.4 in

Weight About 285 g / < 1 lb

Optional accessories:

Current consumption

Medium Zero correction

Averaging

Display

Pitot Tube SR-795 Order no.: SR-795
Pitot Tube SR 483 Order no.: SR-483
Pitot Tube SR-305 Order no.: SR-305



Subject to changewithout notice



PRESSURE MEASUREMENT PRESSURE METER





PCE-PDA A100L

For barometric absolute pressure up to 200 kPa

The pressure meter PCE-PDA A100L is suitable for the measurement of the atmospheric pressure. This pressure meter records the pressure from absolute zero to 200 kPa. The pressure meter can be used for many mobile applications in industry and crafts. This professional pressure gauge can either be operated with batteries or rechargeable

batteries. In battery mode, the USB interface allows charging of the inserted batteries. The PCE-PDA A100L pressure meter is equipped with a large LC display. A display illumination makes it easier to read the measured values even under poor conditions. The pressure is measured by an internally installed sensor.

ISO cal option

- » graphic LCD
- W USB interface
- datalogger
- absolute pressure measurement
- different units
- MAX MIN HOLD function
- measured value smoothing
- integrated temperature measurement



APPLICATION



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TECHNICAL SPECIFICATIONS

Measuring range pressure

0 ... 200 kPa absolute 0.01 kPa, 0.1 kPa

Resolution Accuracy

<± 0.5% of the measuring range

Nominal pressure Overpressure Burst pressure

200 kPa 200 kPa 300 kPa

Media

Liquids

Non-aggressive gasses

Measuring rate

Measurement units Pa, hPa, kPa, MPa, mbar, bar, ATM, kg / cm², mmH2O,

cmH2O, inH2O, mmHq, inHq, Torr, PSI, PSF

Pressure Absolute pressure

Pressure connections 5 mm nipple for quick connectors Max, Min and Hold function

Data logger 1024 memory slots

1s ... 255 h Recording time per memory location

1 s ... 24h recording interval

For air and non-explosive gasses Medium

Zero correction Yes, with a zero key Averaging Yes, between 0.1 ... 9.9 s Graphic LCD with backlight Display Protection

IP41

Power supply 2 x 1.5V AA battery / 1.2V NiMh battery

5V / 500-mA USB power adapter

50-mA (with backlight) Current consumption 10-mA (without backlight)

Operating temperature 0 ... 50°C / 32 ... 122°F Storage temperature 10 ... 55°C / 50 ... 131°F

Dimensions 145 x 85 x 35 mm / 5.7 x 3.3 x 1.4 in

Weight About 285 g / < 1 lb



Subject to changewithout notice





PCE-MFI 400

Melt mass flow rate of plastics

The plastometer is used for rapid testing of the melt mass flow rate of plastics. The plastics testing device is designed for both incoming goods inspection and continuous production monitoring. The clear display of all relevant parameters on the 7" touch screen makes it possible to make measurements very quickly. The automatic cutting function additionally contributes to the high reproducibility of the

plastics tester. Some saved standard plastics make some cumbersome configuration processes unnecessary. These include PS, PP, PE, ABS, PC, PMMA and many more.

ISO cal option

- » large 7" TFT touch display
- » clear presentation
- » heating temperature up to +400 °C
- pre-set materials
- robust metal housing
- different weights included



APPLICATION





TECHNICAL SPECIFICATIONS

Measurement rate 0.1 ... 400.0 g / 10 min Melting rate +120 ... +400 °C Temperature ±0.2 °C Measuring accuracy temperature 0.1 °C Resolution

Test load 0.325 ... 21.6 kg Test piston Ø 9.48 mm Capillary Ø 2.095 mm Standards

IS01133-1997, ASTM 1238-04C, GB/T3682-2000

Display Type 7" LCD touch display Resolution 800 x 480 pixels Colour depth 16000 colours

Dimensions (without test load) Weight (without test load)

Power supply

Power consumption (at full load)

500 x 320 x 500 mm / 19.7 x 12.6 x 19.7 in

approx. 15 kg / 33 lbs 90 ... 264 V AC approx. 0.6 kVA



Subject to changewithout notice



PCE-CP SERIES

Multi-parameter photometer with Bluetooth interface / storage of measured values

The multi-parameter photometer is a mobile measuring device for liquid analysis. This means that the most varied of measurements can be carried out with the multi-parameter photometer. With this multiparameter photometer it is possible, for example, to determine alkalinity, chlorine, cyanuric acid or the pH value. In order to carry out a measurement with the multi-parameter photometer, a water sample

of 10 ml must be placed in a cuvette.

The LED built into the multi-parameter photometer generates a test light in the wavelength ranges of 503 nm, 570 nm and 620 nm. A photodiode now recognizes the value to be measured based on the light transmission of the sample.

ISO cal option

- » bluetooth connection with app
- exchangeable and lockable cuvette
- 503 nm / 570 nm / 620 nm LED
- automatic shutdown when inactive
- many different menu languages
- light detector: photodiode
- cuvette: 36 x ø 21 mm / 3.6 x ø 2.1 cm (10 ml)



APPLICATION



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TECHNICAL SPECIFICATIONS

Zero point calibration Light source

Light detector Power supply

Dimensions of the cuvette 36 x ø 21 mm / 3.6 x ø 2.1 cm (10ml) English, German, French, Spanish Menu languages

of measured values and readout

interface Automatic shutdown

Operating conditions Storage conditions

Dimensions

Storage space

Calibration

Models:

Weight

PCE-CP 04

PCE-CP 10

PCE-CP 11 PCE-CP 20

PCE-CP 21

PCE-CP 22

PCE-CP 30

Calcium hardness,

Ozone,

range (LR),

(HR),

503 nm / 570 nm / 620 nm LED Photodiode 4 x 1.5V AA batteries

256 values

Bluetooth connection with app and PC software

After 300 seconds of inactivity 5 ... 45°C / 41 ... 113°F, 20 ... 90% RH non-condensing

5 ... 45°C / 41 ... 113°F, 20 ... 90% RH non-condensing

165 x 95 x 50 mm / 6.5 x 3.7 x 2 in 230 g / < 1 lb

up to 5 selectable parameters e. g. Alkalinity, pH, Calcium hardness,

total hardness up to 5 selectable parameters e. g. Alkalinity, Chlorine, Cyanuric acid, pH,

up to 7 selectable parameters e. g. Chlorine, pH, Iron, total hardness up to 7 selectable parameter e. g. Alkalinity, Chlorine, Cyanuric acid,

pH, total hardness up to 7 selectable parameter e.g. Chlorine, pH, Iron, Cyanuric acid,

Bromine, Iodine up to 13 selectable parameter e. g. pH, Iron, Urea, Nitrite, Nitrate, Phosphate,

Ammonia, Copper, Potassium, up to 13 selectable parameter e. g. Alkalinity, Chlorine, Cyanuric acid, pH,

Active oxygen, Chlorine dioxide, Bromine,

Hydrogen peroxide - small measuring

Hydrogen peroxide - large measuring range

PHMB (polyhexanide), Urea, total hardness

Optional accessories:

Reagent Kit Urea

Liquid Reagent No. 1 for Urea

and Italian Storage Automatic storage Liquid Reagent No. 2 for Urea

Bromine Auxiliary Tablets

Ammonia No1 Tablets PCE-CP XO

Polyhexanide Tablets PCE-CP XO

Reagent Tablets for pH Value Measurement

High Range

Reagent Tablets for Hydrogen Peroxide Low Range

DPD N° 3 Reagent Tablets for Free Chlorine, Total Chlorine DPD N° 1 Reagent Tablets for Free Chlorine DPD N° 4 Reagent Tablets for Active Oxygen

Carrying Case Replacement Cuvette Stirring Stick for the PCE-CP 10 Microfiber Cloth

Light Protection Cover

Dosing Pipette 10 ml Calibration Set PCE-CP XO Cal-Set Reagent Kit Total Hardness

Reagent Kit Calcium Hardness

Order no.: PCE-CP XO Tab Kit Urea

Order no.: PCE-CP XO Tab PL Urea No1

Order no.: PCE-CP XO Tab PL Urea No2 Order no.: PCE-CP XO

Tab Glycine Order no.: PCE-CP XO Tab

Ammonia No1 Order no.: PCE-CP XO

Tab PHMB

Order no.: PCE-CP XO Tab Phenol Red

Reagent Kit for Hydrogen Peroxide Order no.: PCE-CP XO Tab Kit Hydrogen Peroxide HR Order no.: PCE-CP XO

Tab Hydrogen Peroxide LR Order no.: PCE-CP XO

Tab DPD 3 Order no.: PCE-CP XO

Tab DPD 1

Order no.: PCE-CP XO Tab DPD 4

Order no.:PCE-CP XO **Cuvette Cover**

Order no.: PCE-CP XO Case Order no.: PCE-CP XO Cuvette Order no.: PCE-CP XO Spurtle

Order no.: PCE-CP XO Microfibre Cloth Order no..: PCE-CP XO PIP

Order no.: PCE-CP XO Cal-Set Order no.: PCE-CP XO Tab Kit Total Hardness

Order no.: PCE-CP XO Tab Kit Calcium Hardness



Subject to changewithout notice





PCE-PH 228

pH Meter with GLP Data Management / High Accuracy ± 0.002 pH + 2 Digits

The advanced pH meter stands for precision, user-friendliness, and GLP compliance (Good Laboratory Practice). With a high-resolution LCD display, the pH meter provides a clear and concise presentation of measurement values. GLP compliance is ensured through automatic data recording and traceable documentation. It allows measurement of pH or redox value and temperature with external sensors.

A Permanent Measurement Verification (PMV) indicates to the operator, using a color bar, where the measurement value is located within the calibration range, providing insight into whether the measurement is in the correct range. User and sample management enable easy navigation and adjustment of measurement parameters on the pH meter.

ISO cal option

- fast, precise pH and temperature measurement
- redox measurement (with optional electrode)
- GLP data management
- easy 2, 3, 4, and 5-point calibration
- calibration reminder
- permanent Measurement Verification (PMV)
- graphical display of measurement history
- data logger



APPLICATION





TECHNICAL SPECIFICATIONS

На

Measurement Range -2 pH ... +20 pH Resolution 0.001 pH ± 0.002 pH + 2 digits

PE-03

5 ... 60 °C

Ag/AgCl

160 mm

12 mm

1 m

1 mV

± 2 mV

Epoxy resin

+1 pH ... +13 pH

Aqueous non-corrosive media

-2000 mV ... +2000 mV

Accuracy Electrode

Designation Measurement Range

Temperature Range **Application**

Reference Electrolyte **Shaft Material** Shaft Length **Shaft Diameter** Cable Length

Redox

Measurement Range Resolution

Accuracy Temperature Sensor

Minimum Temperature -20 °C 100°C Maximum Temperature Resolution 0.1 °C ± 0.5 °C (@ 20 °C) Accuracy

General Technical Data

Storage Medium Internal memory

Storage Interval from 1s Storage Interval to 12 h Storage Capacity 32 GB Storage Capacity

Additional Information 100 records with a maximum of 100,000 data

points per record USB-C

Interface German, English, French, Spanish, Italian, Dutch, Menu Language Portuguese, Turkish, Polish, Russian, Chinese,

Danish, Japanese

Protection Class (Device) IP52 Power Supply 5 V DC, 500 mA

Weight 252 g Dimensions (L x W x H) 178 x 85 x 32 mm / 7 x 3,3 x 1,2 in Operating Conditions -20 ... 65 °C , 10 ... 95 % r.H Storage Conditions -20 ... 65 °C , 10 ... 95 % r.H Languages of the Manual German, English

Batteries and Accumulators

Type Lithium polymer battery Lithium Info Lithium in the product (built-in or included)

Capacity 2500 mAh 3.7 V

Voltage System Secondary: Rechargeable battery

Quantity

Optional accessories:

Calibration Solution pH4 and pH7 and pH10 Electrode Storage Solution 3mol / I pH Electrode IJ-44A

Diaphragm Cleaner with Thiourea Cleaning solution pepsin / hydrochloric acid REDOX-Electrode ORP-14

Redox Solution +468 mV Redox Solution +240 mV Temperature sensor TP-07 pH-Electrode PE-03 Food pH-electrode

Order no.: PCE-PH4710 Order no.: PCE-SSO Order no.: IJ-44A Order no.: PCE-DCS-250 Order no.: PCE-GCS-500 Order no.: ORP-14 Order no.: PCE-RTS-468 Order no.: PCE-RTS-220 Order no.: TP-07

Order no.: PE-03 Order no.: CPC-OSH-12-01



Subject to changewithout notice





Meter PCE-T 420

4 Channels for Various Thermocouples / Data Storage for 10 Million Readings

The 4-channel temperature meter for thermocouples allows for the display and archiving of measured values from multiple temperature sensors simultaneously. It can be connected to up to 8 different types of thermocouples. Notably, the data logger offers high accuracy, especially with Type K thermocouples, with an accuracy of $\pm (0.04\% + 0.3)$ °C). The measurement overview of the 4-channel temperature meter

provides a guick overview of the 4 displayed temperatures. Another view displays the maximum, minimum, and average values since the start of measurement. Additionally, each channel can be compared with all other channels, showing the current measurement value of the channel and the difference from the reference channel.

ISO cal option

- » measurement range from -200 ... +1800 °C
- compatible with 8 types of thermocouples
- adjustable storage interval from 1 s to 12 h
- display of maximum, minimum, and average values
- storage capacity for 10 million readings
- adjustable alarm thresholds



APPLICATION





TECHNICAL SPECIFICATIONS



Temperature Type K Measurement Range	-200 °C +1370 °C	Battery Type Operating Duration	Lithium-Ion Polymer Battery 15 h
Resolution	0.1 °C	operating butanion	Approx. 15 20 h (depending on
Accuracy	± (0.04% + 0.3 °C)	display brightness)	M
		Menu Language	English, German, French, Spanish,
Temperature Type J			Italian, Dutch, Portuguese, Turkish,
Measurement Range	-200 °C +1050 °C		Polish, Russian, Chinese, Japanese,
Resolution	0.1 °C		Danish
Accuracy	± (0.04% + 0.3 °C)	Protection Class	IP52
	· · · · · · · · · · · · · · · · · · ·	Operating Conditions	-20 65 °C, 10 95% r.H.
Temperature Type S		Dimensions	165 x 85 x 32 mm (L x W x H)
Measurement Range	0 °C +1750 °C	Weight	255 g
Resolution	0.1 °C		

Optional accessories:

High Temperature Sensor	Order no.:	TF-514
Surface temperature sensor	Order no.	PCE-SP-202
Surface temperature roller sensor	Order no.:	PCE-SP-101
Screw-on Sensor	Order no.:	TF-524
Surface Sensor (self-adhesive)	Order no.:	TF-509
Magnetic Surface Sensor	Order no.:	TF-513
HT Surface Sensor	Order no.:	TF-110A
Flexible Temperature Sensor	Order no.:	TF-500
Screw-in Sensor	Order no.:	TF-119
Temperature Sensor	Order no.:	TF-101
Crocodile Clip Sensor	Order no.:	TF-109
Insulated Surface Temperature Sensor	Order no.:	TF-102A
High Temperature Sensor (extra long)	Order no.:	TF-104B
Penetration / Immersion Sensor	Order no.:	TF-106

Measurement Range -200 °C ... +400 °C Resolution 0.1 °C Accuracy ± 0.6°C Temperature Type N -200 °C ... +1300 °C Measurement Range Resolution 0.1 °C Accuracy ± 0.6°C Temperature Type B Measurement Range +600 °C ... +1800 °C Resolution 0.1 °C ± (0.05% + 1°C) Accuracy

± (0.05% + 1°C)

0 °C ... +1750 °C

± (0.05% + 1 °C)

-200 °C ... +850 °C

0.1 °C

0.1 °C

± 0.6°C

General Technical Data

Battery Capacity

Battery Voltage

Accuracy

Resolution

Resolution

Accuracy

Accuracy

Temperature Tupe R

Measurement Range

Temperature Type E Measurement Range

Temperature Type T

General Technical Data	
Inputs	4 channels for thermocouples
Display Type	LCD
Display Size	2.8 inches
Storage Capacity	100 data sets
	up to 100,000 readings per data set
Storage Interval	1 43,200 s
Data Interface	USB-C
Power Supply	USB 5V DC 500mA

2,500 mAh

3.7 V



Subject to changewithout notice



PCE-AQD 50

Temperature, humidity, atmospheric pressure, CO₂ / measurement range up to 40,000 ppm

The environmental meter is specially designed for long-term monitoring of climatic conditions in, for example, offices, classrooms or lecture halls. Among other things, the air quality meter has a carbon dioxide sensor up to 40,000 ppm, a temperature sensor with a measuring range between 0 ... 50 °C, an ambient humidity sensor with a measuring range between 0 ... 100% RH and a barometer with a measuring

range between 300 ... 2000 hPa. The air quality meter can therefore be used in many applications due to its large number of sensors. The measured values are shown directly on the e-paper display of the air quality measuring device. A good / medium / bad rating of the carbon dioxide content in the ambient air is also displayed.

ISO cal option

- » battery life of up to 10 months
- measuring range up to 40,000 ppm CO₃
- 32 GB data storage
- temperature and humidity sensor
- csv file format
- E-paper display with histogram display
- » display of atmospheric pressure
- y good / medium / bad rating



APPLICATION



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TECHNICAL SPECIFICATIONS

Made ___

Temperature

Measuring range 0 ... +50 °C / 32 ... 122 °F

Resolution 0.1 °

40.15 °C @ 0 ... 20 °C / 32 ... 60 °F ±0.1 °C @ 20 ... 50 °C / 68 ... 122 °F

Ambient Humidity

Measuring range 0 ... 100 % RH Resolution 0.1 % RH

Accuracy ±1.5 % RH @ 0 ... 80 % RH ±2 % RH @ 80 ... 100 % RH

Atmospheric Pressure

Measuring range 300 ... 2000 hPa

Resolution 0.1 hPa

Accuracy ±2 hPa @ 25 °C / 77 °F and 750 ... 1100 hPa ±4 hPa @ 0 ... +50 °C / 32 ... 122 °F

and 300 ... 1200 hPa

CO2

Measuring range 0 ... 40000 ppm

Resolution 1 ppm

Accuracy $\pm (30 \text{ ppm} + 3\% \text{ of measured value})$

@ 400 ... 10000 ppm @25 °C / 77 °F \pm (6 ... 10 % of measured value)

 $\ @\ 0\ ...\ 400\ ppm$ or $10000\ ...\ 40000\ ppm$

Temperature Stability 2.5 ppm/°C (a) T = 0 ... 50 °C / 32 ... 122 °F, 400 ... 10000 ppm

Further Specifications

Display 2.7" E-Paper

Battery life* ca. 10 months for the measurement intervals:

Temperature: 60 minutes Ambient humidity: 60 minutes Atmospheric pressure: 60 minutes

CO₂: 60 minutes

*further information on battery life can be found in the instructions

Storage capacity MicroSD card with 32 GB of storage for

a total of 1 trillion measuring points

Sampling intervals 30s, 1 min, 2 min, 10 min, 15 min, 30 min,

1 h, 2 h, 6 h, 12 h, 24 h

Power supply battery 7.4 V DC / 3400 mAh, Li-Ion battery

Power supply mains power adapter 12 V DC / 1.5 A

Protection class IP30

Operating conditions 0 ... +50 °C / 32 ... 122 °F

 $0 \dots 100 \% \ RH, non-condensing \\ \mbox{Storage conditions} \\ -20 \dots +60 \ ^{\circ}\mbox{C} \ / \ ^{-}\mbox{4} \dots 140 \ ^{\circ}\mbox{F}$

0 ... 100 % RH, non-condensing Dimensions 128.5 x 88.5 x 41 mm / 1.1 x 3.4 x 1.6"

Weight 300 g / 10.5 oz



Subject to changewithout notice





PCE-EMD 5

Connection of up to four sensors at the same time / Digit height of 100 mm (3.9")

The large display can be connected to up to four external temperature and humidity modules. The temperature measuring range for the sensors of the thermo-hygrometer is 0.0 ... 50.0 °C and the humidity measuring range is 0.0 ... 99.9% RH. The power supply of the thermo-hygrometer is via a mains connection of 110 ... 220 V AC. The integrated sensor supply can supply the connected sensors from the

thermo-hygrometer with 12 or 24 V DC. As soon as the sensors are connected, they are automatically recognized by the large display. The communication between the sensor modules and the thermohygrometer takes place via an analog 4 ... 20 mA signal.

ISO cal option

- **»** digit height of 100 mm (3.9")
- >> measuring ranges: 0.0 ... 50.0 °C
- wall mounting
- connection of up to four external sensors
- analog 4 ... 20 mA input signal
- optionally with ISO calibration certificate



APPLICATION



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TECHNICAL SPECIFICATIONS

Temperature measuring range: 32.0... 122.0 °F

Measuring range temperature

Resolution Accuracy

Measuring range humidity

Resolution Accuracy

Further specifications

Response time Display interval

Number of usable sensors Digit height

Diait colour

Sensor supply voltage

Maximum sensor supply current Impedance current input

Housing material Screen protection Housing material sensor

Protection class display Protection class sensor

Power supply display Maximum power consumption

Mounting display Mounting sensor

Terminal strip power supply cable cross-section

Terminal strip sensor connection cable cross-section

Terminal strip torque Terminal strip screw length Dimensions display Dimensions sensor Operating conditions Storage conditions Weight displau Weight sensor

0.0 ... 50.0 °C **Further Model:** PCE-EMD 10

0.1 °C

±0.5 °C

±3 % RH

0.0 ... 99.9 % RH 0.1 % RH

<15 seconds at a wind speed of <1 m/s

100 mm / 3.9" white

12 and 24 V DC 100 mA <200Ω

black painted aluminium housing

anti-reflective methacrulate

ABS IP20 IP30

110 ... 220 V AC 50 / 60 Hz

18 W

wall mounting, monitor stand (75 x 75 mm / 2.95 x 2.95") wall mounting

0.5 ... 2.5 mm² (AWG 14) rigid cable 0.5 ... 1.5 mm² (AWG 15) flexible cable

0.14 ... 0.15 mm² (AWG 18) rigid cable 0.15 ... 1 mm² (AWG16) flexible cable

1.2 Nm

<12 mm / 0.47"

535 x 327 x 53 mm / 21.0 x 12.8 x 2.0" 80 x 80 x 35 mm / 3.1 x 3.1 x 1.3"

-10 ... 60 °C, 5 ... 95 % RH, non-condensing -20 ... 70 °C, 5 ... 95 % RH, non-condensing

4579 g / 161.5 oz 66 g / 2.3 oz



Subject to changewithout notice





PCE-G1

For relative humidity and temperature with a large display

The air humidity meter is intended for stationary measurement of relative humidity and temperature and direct display on a large display. This air humidity meter consists of a large monochrome display and is protected according to IP 54.

The measured variables are displayed alternately: relative humidity (2 s) and temperature (2 s). The sensors of the air humidity meter are calibrated at the factory. However, an ISO calibration certificate can also be ordered as an option. Simple, accurate and robust.

ISO cal option

- ingress protection type: IP 54 rating
- >> large, easy-to-read 100 mm / 3.9 in tall LED digits
- >> temperature and relative humidity values are displayed every 2 seconds (in 2-second intervals)
- displays temperature in degrees Celsius (°C) only
- ready for wall mounting
- long life
- » excellent readability
- » high accuracy



TECHNICAL SPECIFICATIONS

Measurement ranges

relative humidity / temperature 10 to 95% r.h. / 0 to 60°C

Resolution

relative humidity / temperature 1% r.h. / 1°C

Accuracy

relative humidity / temperature ±2% r.h. / 1°C

Visible distance

Sensor type capacitive / PT1000 relative humidity / temperature

Response time T90 Cable length

(between sensor and display)

Display Port

Power Dimensions

Display: 175 x 250 x 75mm

Protection

Weight

1 meter

approx. 4 seconds

100mm high LED (alternates values)

can be read from 50m away

110V to 230V / 50 to 60Hz

Sensor: 50 x 70 x 20mm

IP 54

1.3kg (with sensor and cable)

Further Model:

PCE-G1A Analog output: two channel 4-20 mA (passive)

APPLICATION







Subject to changewithout notice





PCE-WMT 200

Bluetooth moisture meter with ram electrode / For 44 different types of wood

When burning wood, it is important to know the wood moisture content. If the wood moisture content is too high during combustion, the water must first be heated and evaporated. This results in lower flame temperatures and smoldering gases. In addition, it can lead to incomplete combustion of the wood. In summary, too high a wood moisture content results in poor efficiency, pollutants and also odor

emissions.

With the Bluetooth wood moisture meter PCE-WMT 200, up to 44 different types of wood can be checked for their moisture content. These include 36 hardwoods and 8 conifers, such as beech, spruce, pine and maple.

ISO cal option

- >> temperature compensation up to 50°C / 122°F
- 3 44 different types of wood
- >> ramming electrode with pairs of needles
- » up to 150% moisture
- » bluetooth 4.0 interface



APPLICATION





TECHNICAL SPECIFICATIONS



5 1 1	0.407	6 " 1
Resolution	0.1%	Sessile oak
Resolution digit display	1	Elm
Repeatability	± 0.5%	Willow
Temperature compensation	-20 50°C / -4 122°F, manual / automatic	White maple
Measuring principle	Electrical resistance measurement	White birch
Sensor type	Ram electrode	White beech
	ration depth 45 x Ø3.05 mm: 30 mm	8.1 150%
•	165 x Ø2.85 mm: 150 mm	Sugar birch
Protection class	IP 52	Damson plum
Power supply	9V block battery /	
11.3	9V DC, 1 A mains connection	Softwoods
Interface	Bluetooth 4.0	Douglas fir
Cable length	Approx. 1 m / 39.4 in	Spruce, commor
Power consumption	Max.1A	Pine
Dimensions		Larch
Ram electrode:	332 x Ø45 mm / 13.1 x Ø1.8 in	
Measuring device:	175 x 90 x 35 mm / 6.9 x 3.5 x 1.4 in	Central Europea
Pair of needles:	45 x Ø3.05 mm / 1.8 x Ø0.1 in	Scandinavian sp
	165 x Ø2.85 mm / 6.5 x Ø0.1 in	Fir
Weight	Ram electrode: 1677 g / 3.7 lbs	Cupress
	Measuring device: 250 g / 0.6 lbs	5.
	3	The moisture co
Material		at a temperature

Maichai	
Hardwoods	Measuring rang
Maple	7.9 150%
American birch	6.4 150%
Basla	7.3 150%
Sycamore maple	7.9 150%
Birch	8.1 150%
Beech	7.2 150%
Real mahogany	6.7 150%
Sweet chestnut	8.1 150%
Alder	8.1 150%
Ash	8.1 150%
False acacia	8.1 150%
Yellow birch	6.4 150%
Hornbeam	8.1 150%
European hornbeam	8.1 150%
Canadian birch	8.1 150%
Cherry tree	8.1 150%
Walnut	8.1 150%
Poplar	6.8 150%
Plum tree	8.1 150%
Plane	7.1 150%
Black locust	8.1 150%
European beech	7.2 150%
Black alder	8.1 150%
Sipo	9.7 150%
Stone beech	8.1 150%
English oak	7.0 150%
Teak	6.8 150%

Sessile oak	7.0 150%
Elm	$8.0 \dots 150\%$
Willow	6.1 150%
White maple	7.9 150%
White birch	8.1 150%
White beech	
8.1 150%	
Sugar birch	8.1 150%
Damson plum	8.1 150%
Softwoods	
Douglas fir	6.6 150%
Spruce, common	8.1 150%
Pine	$6.6 \dots 150\%$
Larch	7.5 150%
Central European spruce	8.1 150%
Scandinavian spruce	8.1 150%
Fir	8.5 150%
Cypress	6.7 150%

The moisture content is based on the dry matter at the attract at the transfer of 20°C / 68°F

More building materials

Building moisture (digit display) 11 ... 200 digits Wood fiber insulation board 6.8 ... 150%

Chipboard 3.5 ... 150%

Optional accessories:

PCE-WMT 200 RE Ram Electrode

MMK-E-150 MMK-E-150 needles

MMK-E-30 MMK-E-10 30-mm

needles



Subject to changewithout notice



PCE-PMI 3

For concrete and wood

The moisture meter is a small and reliable measuring instrument for the determination of existing moisture in, for example, concrete and wood. Corresponding scales for measuring moisture are already stored in the library of the moisture meter. After selecting the scale, the required measurement can be carried out with the moisture meter. The measurement result is displayed on the moisture meter

both numerically and graphically after a few seconds. Another special feature of the moisture meter is the possibility of displaying the calcium carbide method (CM%) for screed. Also in this measurement, the moisture meter is placed on the surface to be tested.

ISO cal option

- for measurements on wood and concrete
- ergonomic shape with anti-slip rubber
- individually adjustable alarm limits
- numeric and graphical view
- easy three-button operation
- » automatic shutdown



APPLICATION



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TECHNICAL SPECIFICATIONS



Measuring function Relative scale anhydrite	Measuring range 0.0 99.9% 0.0 3.5%
(Weight percent) anhydrite (Calcium carbide method)*	0.0 1.5%
cement screed (Weight percent)	0.0 4.7%
cement screed (Calcium carbide method)*	0.0 3.0%
Concrete (weight percent)	0.0 6.0%
gypsum plaster (Weight percent)	0.0 10.0%
hardwood (Weight percent)	0.0 37.0%
softwood (Weight percent)	0.0 51.0%

 $^{{}^{*}}$ The calcium carbide method is approximate.

Further specification

Accuracy ± 0.5% Resolution 0.1%

Power supply 2 x 1.5V AA batteries Uptime About 20 hours

Automatic shutdown After 5 minutes of inactivity
Menu languages English, German, Dutch, Spanish, French

Display Graphically monochrome, 128 x 64 pixels, 61 x 33 mm, backlight

Operating conditions 5 ... 40°C / 41 ... 104°F

Dimensions 147 x 89 x 33 mm / 5.8 x 3.5 x 1.3 in Weight 200 g / < 1 lb (with batteries)



Subject to changewithout notice



PCE-PMI 4

Non-destructive measurement on floors and walls / with eight spring electrodes

The moisture meter is a measuring device for nondestructive moisture measurement on concrete and screed. Here, the spring electrodes of the moisture meter are pressed onto the surface to be tested. Within seconds, the moisture meter will show the moisture content to the operator. Different scales are already stored in the moisture meter for a wide variety of surfaces. These are available to the operator directly

from the moisture meter.

As another special feature, the moisture meter has an automatic shutdown. This feature automatically shuts off the meter if the moisture meter is not used for 5 minutes. This prevents a sudden discharge of the battery at the moisture meter. Another function of the moisture meter is the Max HOLD function.

ISO cal option

- >> for measuring the moisture in concrete and screed
- » numeric and graphical view
- » eight spring electrodes are used for the measurement
- automatic shutdown
- ergonomic shape with anti-slip rubber
- » normal measurement and max. HOLD display



APPLICATION





TECHNICAL SPECIFICATIONS



Measuring function	Measuring range
Concrete (H2O)	0 6%
Cement screed (H2O)	0 6%
cement screed	0 4%
(Calcium carbide method)*	
Anhydrite screed (H2O)	0 3.5%
anhydrite	0 1.9%
(Calcium carbide method)*	
Caisson scale	0.3 15.3 m
Relative scale	0 100%

^{*}The calcium carbide method is approximate.

Further specification

Accuracy ± 0.5% Resolution 0.1%

Display Graphically monochrome, 128 x 64 pixels,

61 x 33 mm / 2.4 x 1.3 in, backlight

Operating conditions 5 ... 40°C / 41 ... 104°F
Automatic shutdown After 5 minutes of inactivity
Power supply 2 x 1.5V AA batteries
Uptime About 20 hours

Dimensions 147 x 89 x 33 mm / 5.8 x 3.5 x 1.3 in Weight Approx. 250 g / <1 lb (with batteries)

Optional accessories:

Penetration Probe PCE-PMI 4-ST100G
Penetration Probe PCE-PMI 4-ST230
Brush Electrode PCE-PMI 4-B120



Subject to changewithout notice



PCE-PEL 20

Measuring sensor probe 1000 mm / Measuring range

PCE-PEL 20 is a portable handheld digital moisture analyzer used to measure the moisture or water content of pellets and biomass such as sawdust, wood chips, straw, hay, sunflower shells, buckwheat, corn and soy. Designed in collaboration with biomass power plant operators, this pellet moisture analyzer features automatic temperature compensation. The PCE-PEL 20 pellet moisture meter uses the resis-

10 ... 20 %

tance measuring method to determine a material's moisture or water content. Therefore, it is of great importance to select the appropriate characteristic curve and temperature when taking measurements with the pellet moisture meter.

ISO cal option

- » measuring range: 10 ... 20 % moisture content
- resolution: 0.1 % moisture content
- 1000 mm / 39.97" long acid-proof steel measuring probe
- easy to use
- » LCD display
- » battery-powered



TECHNICAL SPECIFICATIONS

Measuring range

Resolution

Temperature compensation range

Response time

Measuring sensor probe

Display

Power supply

Battery life

Automatic power off

Dimensions of carrying case

Weight

10 ... 20 % moisture or water content

0 ... +50 °C (32 ... 122 °F)

Approx. 3 sec.

 \emptyset 10 mm x 1000 mm / \emptyset 0.4" x 39.37", acid-proof steel

12 V battery type 23A

Approx. 10,000 measurements

After approx. 10 min. inactivity

Ø 80 mm x 12500 mm / Ø 3.15" x 492.13"

Approx. 900 g / 2 lb

APPLICATION



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Subject to changewithout notice





PCE-WMH-3

With characteristic curves for 9 different types of wood

PCE-WMH-3 is a portable handheld digital wood moisture meter or analyzer used to measure the moisture content of wood. This hammer-style wood moisture analyzer features preset characteristic curves for measuring moisture in 270 different wood types.

A table of exotic wood type coefficient values is provided in the user manual to allow for proper calculation. The table lists coefficient

values for exotic wood types including but not limited to Gonzales Alves, Pine, Brazilian-Rosewood, Chipboard, Cedar, Dogwood, European Aspen, Elm, Oak, Juniper, Maple, Ash, Quebracho Blanco and Colorado, Sandalwood, Mahagony, Olive, Umbrella, Pear, Persimmon, African Walnut, Teak, Willow and more.

ISO cal option

- delivers moisture content measurements in seconds
- » preset characteristic curves for 270 wood types
- » automatic temperature compensation
- compact, handheld, portable
- » easy-to-read LCD screen
- » no preparation required
- » battery powered



APPLICATION



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TECHNICAL SPECIFICATIONS

Measurement range $6 \dots 60 \%$ moisture content

Accuracy $\pm 1 \%$ (within 6 ... 12 % range), $\pm 2 \%$ (13 ... 28 %), $\pm 2 \%$ (29 ... 60 %)

Resolution 0.1 % Number of different wood types 270

Wood temperature range $-10 \dots +60 \, ^{\circ}\text{C} \, / \, 14 \dots 140 \, ^{\circ}\text{F}$

Display LCD

Electrode dimensions Approx. 3.5 x 12 mm / 0.1 x 0.4", 2.5 x 8 mm /

0.09 x 0.3", 2 x 6 mm / 0.07 x 0.2" diameter

Power supply 1 x 12V 23A battery

Battery life Approx. 10000 measurements
Unit dimensions Approx. 180 x 80 x 42 mm / 7 x 3.1 x 1.6"

Unit weight Approx. 0.8 kg / 1.77 lbs



Subject to changewithout notice



MOISTURE MEASUREMENT MOISTURE METER

PCE-WT1N

Moisture meter for the absolute humidity of sawdust, straw, hay

The moisture meter is intended for professional use in the exit control of sawmills or in the entrance inspection of pelleting plants, manufacturers of heating briquettes and other branches of production. The moisture meter determines the absolute humidity of sawdust and other types of biomass such as wood chips, hay, straw. The operation is fast and easy. The sawdust moisture meter is filled, the sample

is pressed in the device and after setting the type of sample in the sawdust moisture meter, the moisture can be read. The sawdust moisture meter determines the humidity with the electrical resistance method. The sawdust moisture meter helps to quickly determine the moisture content.

ISO cal option

- fast moisture determination
- electrical resistance method
- for biomass such as straw, hay, sawdust etc.
- sample size up to 120 cm³
- simple and fast operation
- robust design with overpressure protection
- **>>** battery operated
- incl. Carrying case



APPLICATION





TECHNICAL SPECIFICATIONS

Measuring range Saw chip moisture meter

Sawdust, wood chips* 8 ... 30% Straw, hay 8 ... 25%

General information about the sawdust moisture meter

Resolution

± 10% of measured value Accuracy

Example: measured value 15% = possible tolerance ± 1.5%

120 cm³

Volume of the measuring chamber

Sample size for wood chips *Max. 20 x 15 x 15 mm Pressure during the measurement About 0.2 MPa Temperature compensation Digital adjustable Display 3-digit LCD

Care

12V, battery type 23A Ambient temperature range 0 ... 50°C / 32 ... 122°F

Dimensions 300 x 220 x 65 mm / 11.8 x 8.7 x 2.6 in

Weight 990 q / 2.2 lbs



Subject to changewithout notice





PCE-W3

Moisture meter for waste paper (% H2O)

PCE-W3 is a waste paper moisture meter designed for professional use in the input control of large amounts of waste paper or containers of paper. The waste paper moisture meter can detect absolute moisture in waste paper in order to determine the exact moisture content in the collection center or the paper plant. The meter is very easy to use, with a very small size as well as a solid structure. PCE-W3

moisture meter is sent with a calibration certificate, however an ISO calibration certificate can be required as an option (see accessories). Besides, a recalibration can be performed at any time. PCE-W3 moisture meter for waste paper has a very robust and long penetrating probe to detect absolute moisture with high accuracy.

ISO cal option

- **»** measurement range: 6 ... 30%
- >> resolution: 0.1%
- accuracy: ±10% of the measurement value
- long and heavy-duty penetrating probe
- accurate measurement



TECHNICAL SPECIFICATIONS

Measurement range Resolution

Electrodes length

Display

Power

Weight

6...30%

Accuracy ±10 % of the measurement value

85 mm / 3.3 in 3.5 digits LCD display

1 x 9 V battery Meter: 165 x 80 x 33 mm / 6.4 x 3.1 x 1.2 in Dimensions

Case: 270 x 180 x 55 mm / 10.6 x 7 x 2.1 in

680 g / 1.5 lbs (electrode and cable included)

APPLICATION









Subject to changewithout notice





PCE-WM1

Used to determine relative humidity (% RH), absolute humidity (g/m³)

PCE-WM1 is a multi-function humidity detector used to determine relative humidity (% RH), absolute humidity (g/m³), air temperature, dew-point temperature and surface temperature (°C). This Metric-only measuring instrument comes complete with an external sensor probe for taking the surface temperature of different materials.

This device is used extensively in the construction industry to evaluate

building materials and working conditions. It is also used in the food industry to ensure product quality and freshness. In addition, heating, ventilation and air conditioning (HVAC) technicians trust this meter to perform HVAC system performance audits.

ISO cal option

- measures relative humidity, air temperature and surface temperature
- calculates absolute humidity and dew-point temperature
- includes external sensor probe for taking surface temperature
- displays measurements in Metric units only
- features minimum, maximum, peak hold and non-linearity correction functions



TECHNICAL SPECIFICATIONS

Measuring ranges Temperature: -20 ... 80°C

> Relative humidity: 10 ... 95% RH Absolute humidity: 0.5 ... 74.4 g/m³

Measuring units Metric only

Resolution 0.1

Temperature: ±0.5°C Accuracy Relative humidity: ±3%

Absolute humidity: ±2%

Response time Approx. 10 seconds

Functions Minimum, maximum, peak hold, non-linearity correction

Sensor cable length 1.1 m / 3.6 cm 1 x 9V battery

Auto power off Yes, after 4 minutes of inactivity

Power supply

Display

Weight

Approx. 165 x 80 x 33 mm / 6.5 x 3.2 x 1.3 in Dimensions

Approx. 380 g / < 1 lb

APPLICATION



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Subject to changewithout notice





PCE-428

Class II with octave band filter / A, B, C and Z frequency weightings

PCE-428 is a class 2 data-logging sound level meter that meets IEC 60651:1979. IEC 60804:2000. IEC 61672-1:2013. ANSI S1.4-1983 and ANSI S1.43-1997 requirements. This portable high-accuracy sound level meter has a large easy-to-read illuminated LCD screen that displays the sound pressure level (SPL) numerically and graphically in real time. Thanks to octave band filtering, even the slightest difference in frequency is detected.

The handheld meter also functions as a data logger, recording measurements at an adjustable interval from 1 s ... 24 h and storing the recorded measurement data to a micro SD card memory. The SD card can be removed from the meter and inserted into the SD card reader of a PC.

ISO cal option

- >> accuracy class 2
- » A, B, C and Z frequency weightings
- fast, slow and impulse time weightings
- 1/1 octave band filter (optional 1/3 octave band filter upgrade)
- adjustable data-recording interval from 1 s ... 24 h
- real-time numerical and graphical LCD display
- **>>** adjustable alarm



APPLICATION





TECHNICAL SPECIFICATIONS

Measuring range 25 ... 136 db(A) Accuracy Class 2 Frequency range 20 Hz ... 12.5 kHz Standards GB/T 3785.1-2010 GB/T 3785.2-2010 IEC 60651:1979 IEC 60804:2000 IEC 61672-1:2013 ANSI 51.4-1983 ANSI 51.43-1997

Frequency analysis 1/1 Octave band filter: 20 Hz ... 8 kHz 1/3 Octave band filter: 20 Hz ... 12.5 kHz

Microphone

Microphone Class: 2 Sensitivitu: 40 mV/PA

Frequency range: 20 Hz ... 12.5 kHz

Connection: TNC

Power supply: ICCP Standard Data-logging interval 1s...24 h (adjustable)

Measuring functions LXY (SPL), LXeq, LXYSD, LXSEL, LXE, LXYmax, LXYmin, LXPeak, LXN

> X = Frequency weighting: A, B, C, Z Y = Time weighting: F, S, I N = Statistics in %: 1 ... 99%

Frequency weightings A. B. C. Z

Time weightings

AD converter

Fast (F) 125ms, Slow (S) 1 sec, Impulse (I) 35 ms Inherent noise Microphone: 20 db(A), 26 db(C), 31 db(Z)

> Electronics: 14 db(A), 19 db(C), 24 db(Z) 24 Bit

AD Sample rate Standard: 48 kHz

LN Mode: 20 ms Measuring display Numerical

> Bar graph Graphical

Display 160 x 160 pixel LCD with backlight

Memoru 4 GB Micro SD card

Interface USB (Memory readable via software or directly as mass storage) RS-232

Voltage output AC 5V RMS

DC 10 mV/db Alarm Adjustable

4 x 1.5V AA Batteries Power supply 12V / 1 A Power plug

5V / 1 A USB

Battery life Min. 10 h continuous use

70 x 300 x 36 mm / 2.76 x 11.81 x 1.42 in Dimensions

 $(W \times H \times D)$

Weight approx. 620 g / 1.4 lbs incl. batteries



Optional accessories:

Class I Decibel Meter Order no.: PCE-SC 09 Calibrator Order no.: NET-PCE-4XX Power supply Microphone cable 50 m Order no.: MIC-50-4XX Microphone cable 20 m Order no.: MIC-20-4XX Order no.: MIC-10-4XX Microphone cable 10 m Microphone cable 2 m Order no.: MIC-2-4XX **Outdoor Sound** Monitor Kit Order no.:PCE-4xx-EKIT-EU Order no.: PCE-SL-PB Check book Outdoor Microph, Class 1 Order no.: PCE-4xx-EMIC

> Order no.: SOFT-BALL Order no.: PCE-OCT II

Order no.: MINI-STAT

Further model:

Mini Tripod

Wind noise suppressor

Firmware Upgrade to 1/3

Octave Band Filter

PCE-428-EKIT Sound level meter incl. outdoor noise kit





Subject to changewithout notice





PCE-430

Class 1 with 1/1 octave band / A, B, C & Z Frequency weighting

PCE-430 is a class 1 sound level meter that meets IEC 60651:1979, IEC 60804:2000, IEC 61672-1:2013, ANSI S1.4-1983 and ANSI S1.43-1997 requirements. This portable high-accuracy sound level meter has a large easy-to-read illuminated LCD screen that displays the sound pressure level (SPL) numerically and graphically in real time. Thanks to octave band filtering, even the slightest difference in frequency is

detected. The handheld meter also functions as a data logger, recording measurements at an adjustable interval from 1 s ... 24 h and storing the recorded measurement data to a micro SD card memory. The SD card can be removed from the class 1 sound level meter and inserted into the SD card reader of a PC.

ISO cal option

- 1/1 octave band included
- » 1/3 octave band optional
- accuracy class 1
- A, B, C & Z Frequency weighting
- fast, Slow, Pulse and Peak time weighting
- >> statistics function
- display of the sound curve as a graph
- » 3 measurement profiles adjustable

SOUND LEVEL METER POCEASO 124.6dB

APPLICATION





TECHNICAL SPECIFICATIONS

Measuring range
Accuracy
Class 1
Frequency range
3 Hz ... 20 kHz
Standards
GB/T 3785.1-2010
GB/T 3785.2-2010
IEC 60651:1979
IEC 60804:2000
IEC 61672-1:2013
ANSI S1.4-1983
ANSI S1.43-1997

Frequency analysis 1/1 Octave band filter: 8 Hz ... 16 kHz 1/3 Octave band filter: 6.3 Hz ... 20 kHz

Microphone 1/2" Microphone Class: 1 Sensitivity: 40 mV/PA

Frequency range: 3 Hz ... 20 kHz

Connection: TNC

Power supply: ICCP Standard

Data-logging interval 1 s ... 24 h (adjustable)

Measuring functions LXY (SPL), LXeq, LXYSD, LXSEL,

LXE, LXYmax, LXYmin, LXPeak, LXN

X = Frequency weighting: A, B, C, Z Y = Time weighting: F, S, I N = Statistics in %: 1... 99 %

Frequency weightings A, B, C, Z

Time weightings Fast (F) 125ms, Slow (S) 1 sec, Impulse (I) 35 ms
Inherent noise Microphone: 19 db(A), 25 db(C), 31 db(Z)
Electronics: 13 db(A), 17 db(C), 24 db(Z)

AD converter 24 Bit

AD Sample rate Standard: 48 kHz LN Mode: 20 ms

Measuring display Numerical

Bar graph Graphical

Display 160 x 160 pixel LCD with backlight

Memory 4 GB Micro SD card
Interface USB (Memory readable via software

or directly as mass storage)

RS-232

Voltage output AC 5V RMS DC 10 mV/db Alarm Adjustable

Power supply 4 x 1.5 V AA Batteries 12 V / 1 A Power plug

5 V / 1 A USB

Battery life Min. 10 h continuous use

Dimensions $70 \times 300 \times 36 \text{ mm} / 2.76 \times 11.81 \times 1.42 \text{"} (W \times H \times D)$

Weight approx. 620 g / 1.4 lbs incl. batteries

AL SI LEII ICATIONS



Optional accessories:

Class I Decibel Meter Calibrator Order no.: PCE-SC 09 Order no.: NET-PCE-4XX Power supply Order no.: MIC-50-4XX Microphone cable 50 m Order no.: MIC-20-4XX Microphone cable 20 m Microphone cable 10 m Order no.: MIC-10-4XX Order no.: MIC-2-4XX Microphone cable 2 m Outdoor Sound Order no.:PCE-4xx-EKIT-EU Monitor Kit Order no.: PCE-SL-PB Check book Outdoor Microph. Class 1 Order no.: PCE-4xx-EMIC Wind noise suppressor Order no.: SOFT-BALL Firmware Upgrade to 1/3

Order no.: PCE-OCT II Order no.: MINI-STAT

Further models:

Octave Band Filter

PCE-432 PCE-430-EKIT

Mini Tripod

PCE-432-EKIT-ICA

Sound Level meter with GPS Sound level meter incl. outdoor noise kit Sound Level meter with GPS incl. outdoor noise kit





Subject to changewithout notice





PCE-SC 09

Class I / Sound pressure level 94 and 114 db

The sound calibrator is a battery powered sound source. With the sound calibrator, direct and fast calibrations of sound level meters and other systems for noise measurement can be carried out. Sound level sensors of 1, 1/2 and 1/4 inch can be connected to the sound calibrator and checked via the adapter attachments.

The calibration frequency for the sound calibrator is 1000 Hz. This is

the reference frequency for the internationally standardized evaluation curves. With this sound calibrator you can calibrate sound measuring devices with weighting filters A, B, C, or D. The calibration pressure for this sound calibrator is 94 ± 0.3 dB (1 Pa) and 114 ± 0.3 dB (10 Pa).

ISO cal option

- » sound pressure level 94 and 114 db
- for weighting filters A, B, C, D
- ready for immediate use
- accuracy class 1, IEC 942
- easy handling
- adapter for various microphones



APPLICATION





TECHNICAL SPECIFICATIONS

Sound pressure level 94 dB, 114 dB Accuracy class IEC 942, class 1

Sound level accuracy ± 0.3 dB (20°C / 68°F, 760 mm Hg)

1000 Hz for A, B, C and D frequency weighting Frequency

Accuracy frequency ± 0.01%

Microphone size 1", 1/2" (with included adapter), 1/4" (with optional adapter) Display

0.1 dB per 610 m difference in height from zero level Height dependency

Temperature coefficient 0 ... 0.01 dB / °C / °F

Battery status graphical display of the battery status

Power supply 2 x 1.5V AA batteries Operating conditions -10... 50°C / 14 ... 122°F

20 ... 90% r. H., not condensing

Storage conditions -40 ... 65°C / -40 ... 149°F 20 ... 90% r. H., non-condensing (without battery)

100 mm x 100 mm x 75 mm / 3.9 x 3.9 x 3 in (L x W x H) Weight $250 \, q / < 1 \, lb$

Dimensions



Subject to changewithout notice





PCE-WS P

Wind Speed Sensor for fixed installation

The Wind Speed Meter / Wind Speed Sensor impresses with its compact design and various output signals. The Wind Speed Meter can be used for applications in warning technology, building automation and home technology. Depending on the Wind Speed Meter, a 4 ... 20 mA, 0 ... 10 V, Modbus or pulse output is available. The Wind Speed Meter is designed as a star, so that operation independent of

the wind direction is guaranteed. The Wind Speed Meter is made of robust plastic and is therefore resistant to rust and corrosion. The Wind Speed Meter is also protected to IP65. The design of the Wind Speed Meter also ensures that it is particularly protected against high-frequency and electromagnetic radiation.

ISO cal option

- robust PA plastic housing
- » IP 65 protection
- » mA, V, pulse or Modbus output
- long lifetime
- direct measurement of wind speed
- measurement from 2.62 ft/s, 0.8 m / s



APPLICATION





TECHNICAL SPECIFICATIONS



Measuring range 2.62 ... 164.04 ft/s, 0.8 m / s ... 50 m / s

Measurement from \leq 2.62 ft/s, 0.8 m/s Output pulses (reed contact)

<13.12 ft/s: ± 0.89 ft/s, <4 m / s: ± 0.27 m / s Accuracu

> 13.12 ft/s: ± 3%, > 4 m / s: ± 3%

Operating voltage 12 ... 30 V DC

-4 ... +185 ° F, -20 ... +80 ° C at ≤95% rel. humidity Operating temperature range

Maximum wind speed 180.45 ft/s, 123 mph, 55 m / s 65 ft, 20 m connection cable Electrical connection IP65

Protection class

Optional accessories:

PCE-WS/MOUNT Optional Mounting Kit Order no.: PCE-WS/MOUNT PCE-N160 Industrial Tachometer Displau Order no.: PCE-N160 PCE-N300 Industrial Tachometer Display Order no.: PCE-N300

www.pce-instruments.com

Further Model:

PCE-WS A 4-20mA analog output. Range: 180km/h. Cable 20m. PCE-WS V 0-10V analog output. Range: 180km/h. Cable 20m.

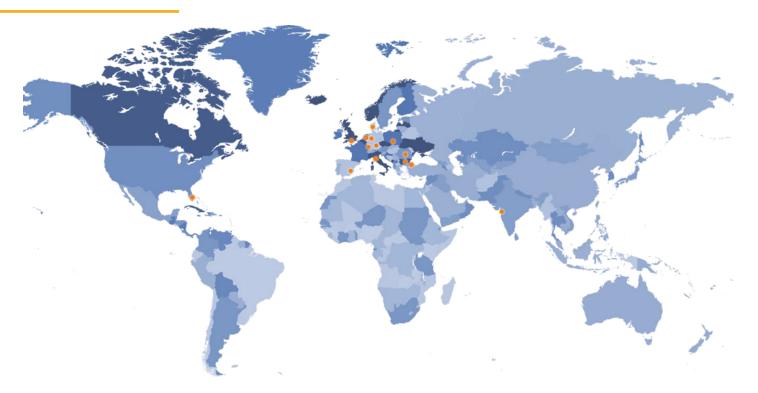


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PCE HOLDING AG







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